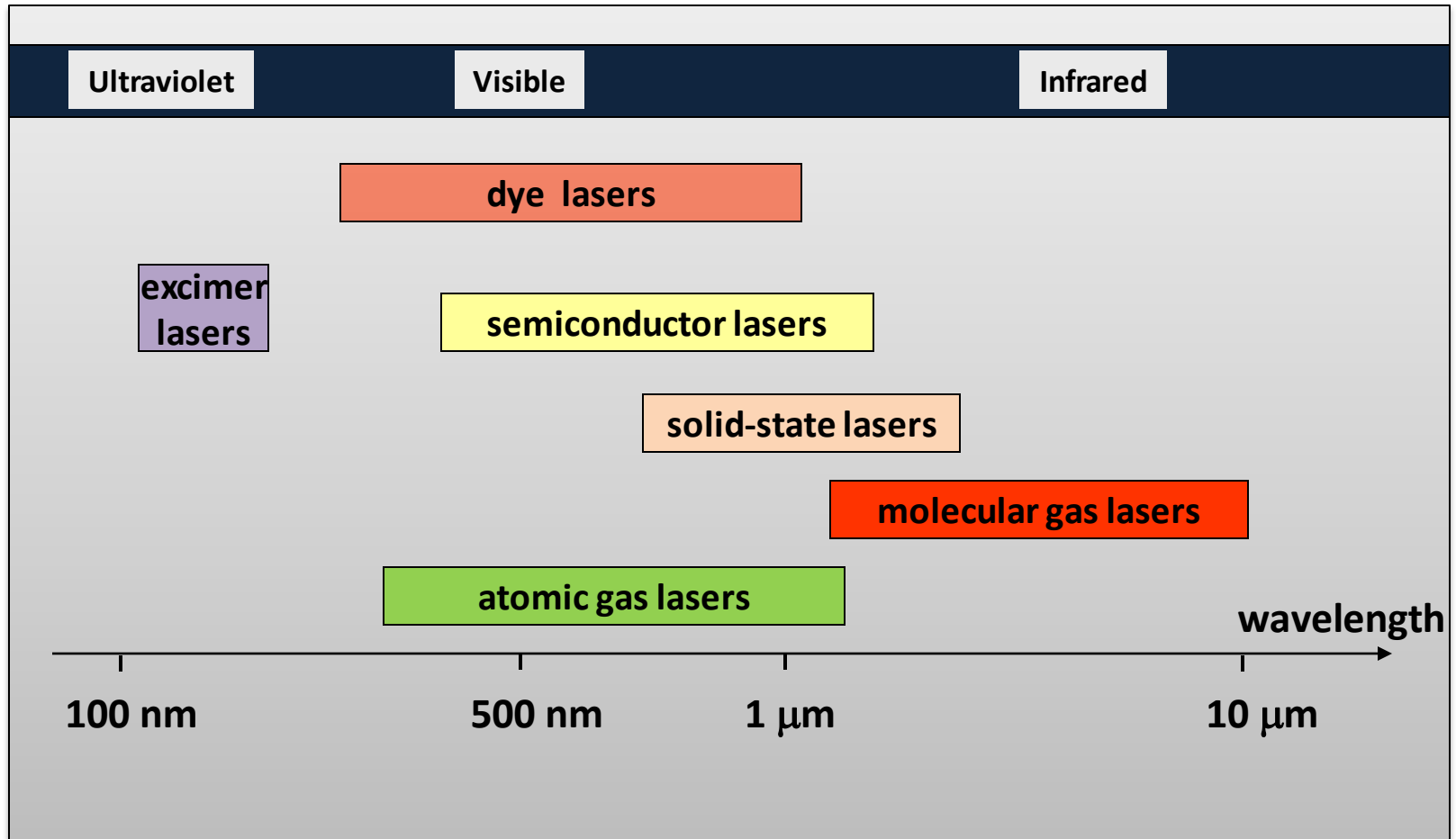


# Examples of Specific Laser Systems

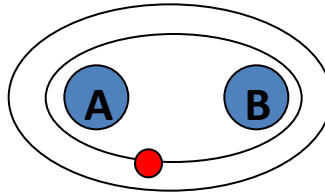
- ▶ Gas Lasers  
CO<sub>2</sub> 200+ kW
- ▶ Solid-State Lasers  
Nd:YAG (15 kW)
- ▶ Fiber Lasers  
Yb<sup>3+</sup> (5+ kW)
- ▶ Dye Lasers
- ▶ Chemical Lasers  
COIL (7+kW), MIRACL (>1 MW !!)
- ▶ Semiconductor Lasers

## Active media and spectral ranges



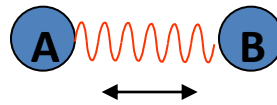
emission

**electronic transitions**



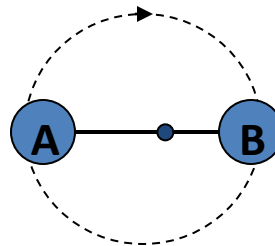
VIS, UV

**vibrational transitions**

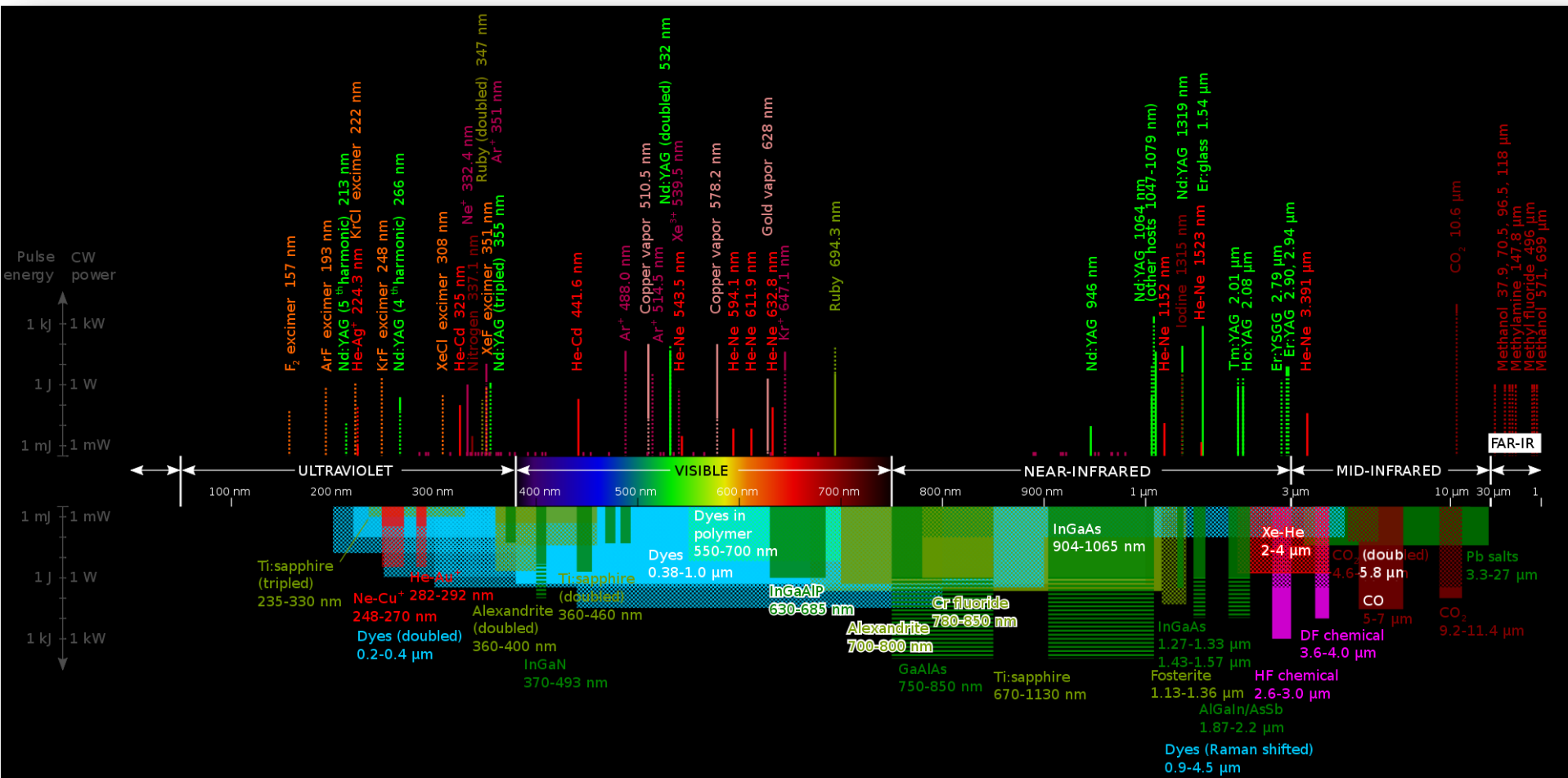


NIR, IR

**rotational transitions**



FIR

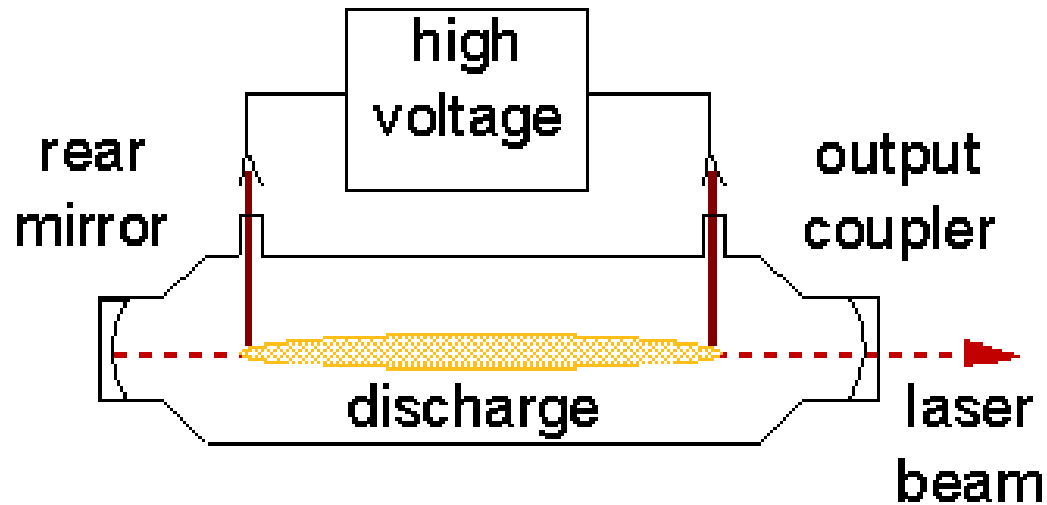


## Typical laser efficiencies $\eta$ :

$$\eta = \frac{\text{output power}}{\text{electrical input power}}$$

Argon - ion	< 0.1%
CO <sub>2</sub> laser	< 20%
Excimer	< 20%
Fiber Lasers	< 30%
GaAlAs (diode laser)	< 40%
HeNe	< 0.1%
Nd:YAG	< 10%

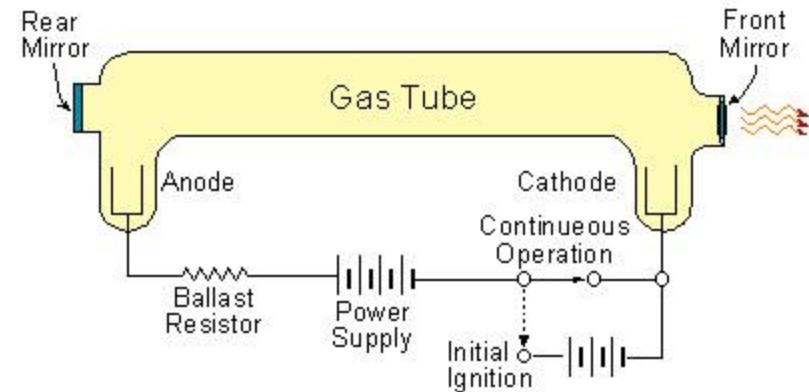
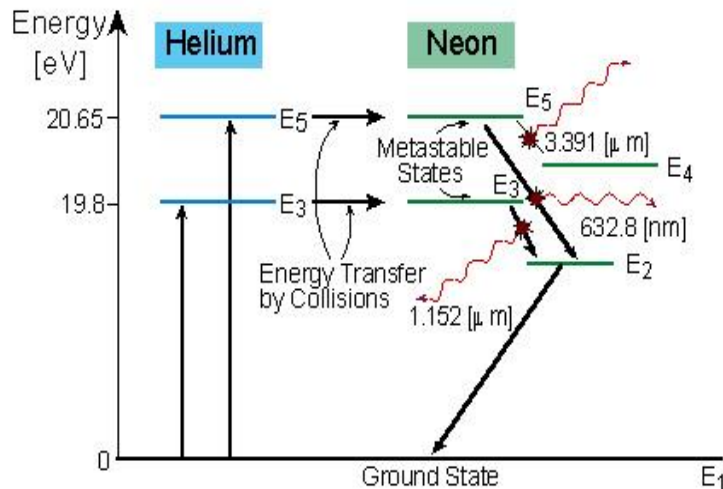
## Gas Lasers



The excitation mechanism in most gas lasers is via *electric discharge*

## The first Gas Laser: He-Ne

Ali Javan, et al. (Bell Labs, 1962)



- The second working LASER system to be demonstrated.
- The first gas LASER to be produced.
- The first LASER to produce a continuous output beam
- The active laser medium is a gaseous mixture of He & Ne atoms, in a roughly 10:1 proportion
- The gas is enclosed in a cylindrical quartz DISCHARGE tube

## Comparison of Gas Lasers

<b><i>Laser Type</i></b>	<b><i>Linear Power Density W/m</i></b>	<b><i>Maximum Power W</i></b>	<b><i>Power Efficiency percent</i></b>
He-Ne	0.1	1	0.1
Argon	1-10	50	0.1
CO <sub>2</sub>	60-80	>10 <sup>4</sup>	15-20

C. K. N. Patel, "Continuous-Wave Laser Action on Vibrational Rotational Transitions of CO<sub>2</sub>," *Physics Review*, Vol. 136 A, (Nov., 1964) P. 1187

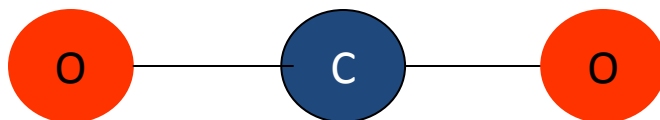


## Applications (*peeling peanuts to star wars*)

- Industrial (cutting, welding, material processing)
- Military (range finding, targeting, remote sensing, sensor blinding, destroying ...)
- Medical (cutting, skin resurfacing)
- .....

## 11.2 Molecular Vibrations and Rotations

- Transitions are between molecular vibrational-rotational levels.

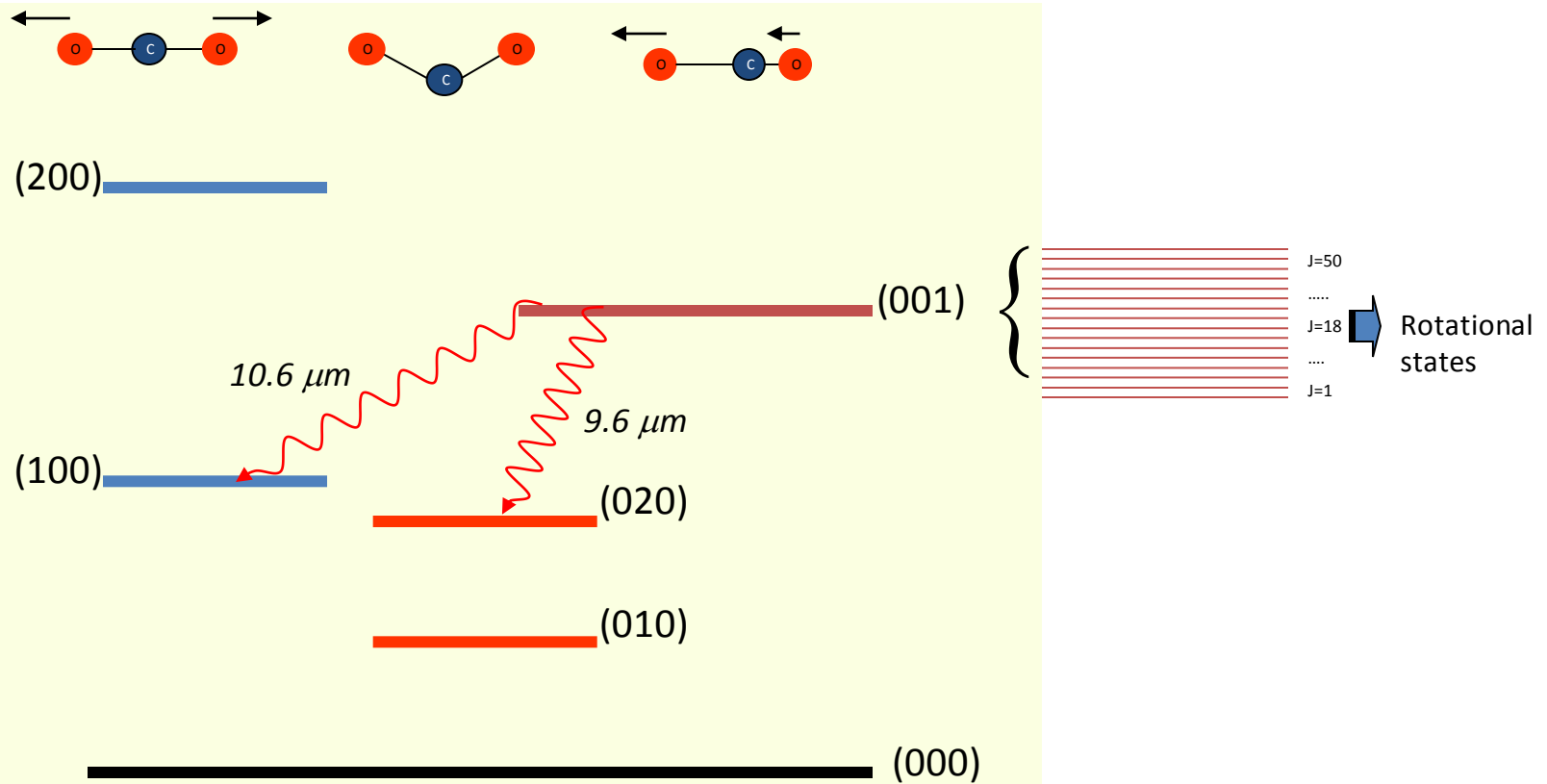


### Modes of vibrations:

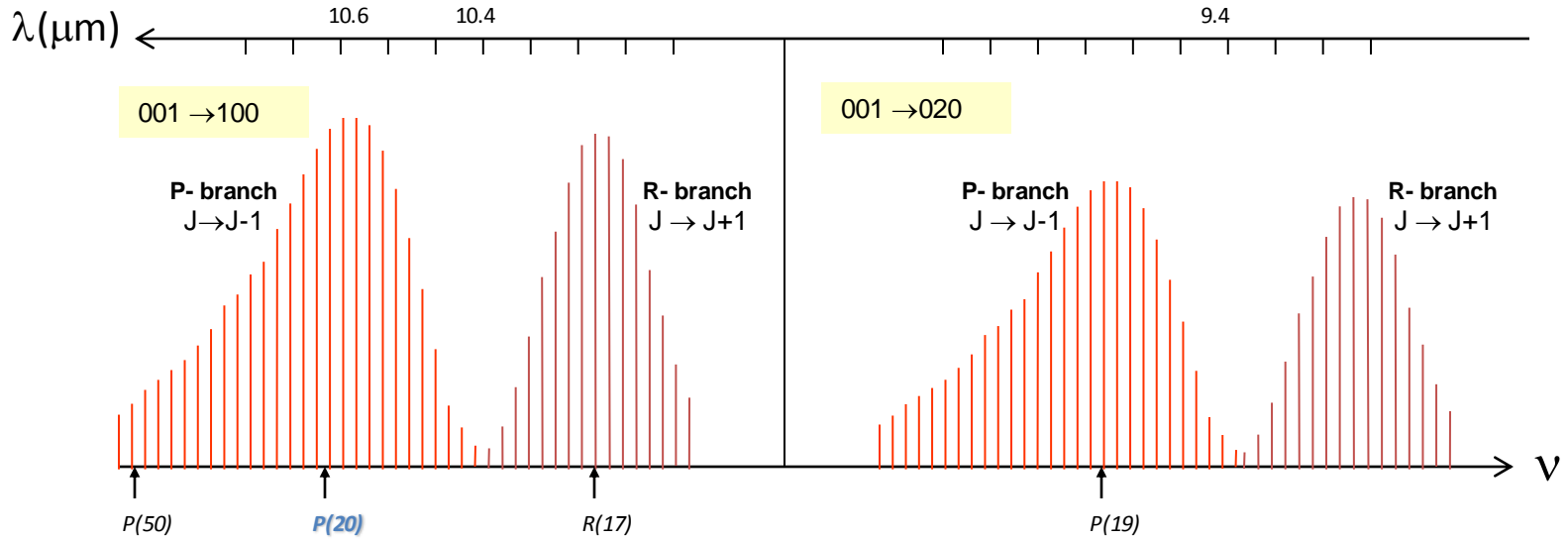
- Symmetric stretch
- Asymmetric stretch
- Bending mode

Simple Harmonic Oscillator (Quantum Mechanics):

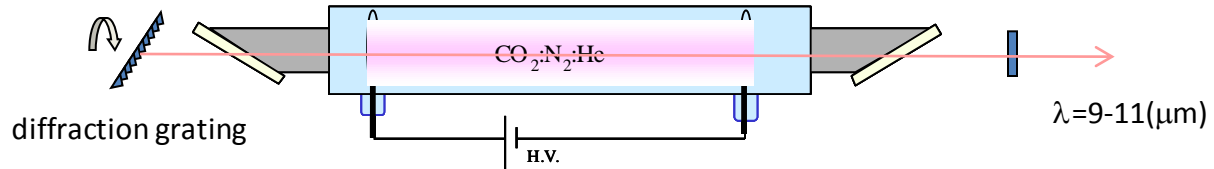
$$E(n_1, n_2, n_3) = h\nu_1(n_1 + 1/2) + h\nu_2(n_2 + 1/2) + h\nu_3(n_3 + 1/2)$$

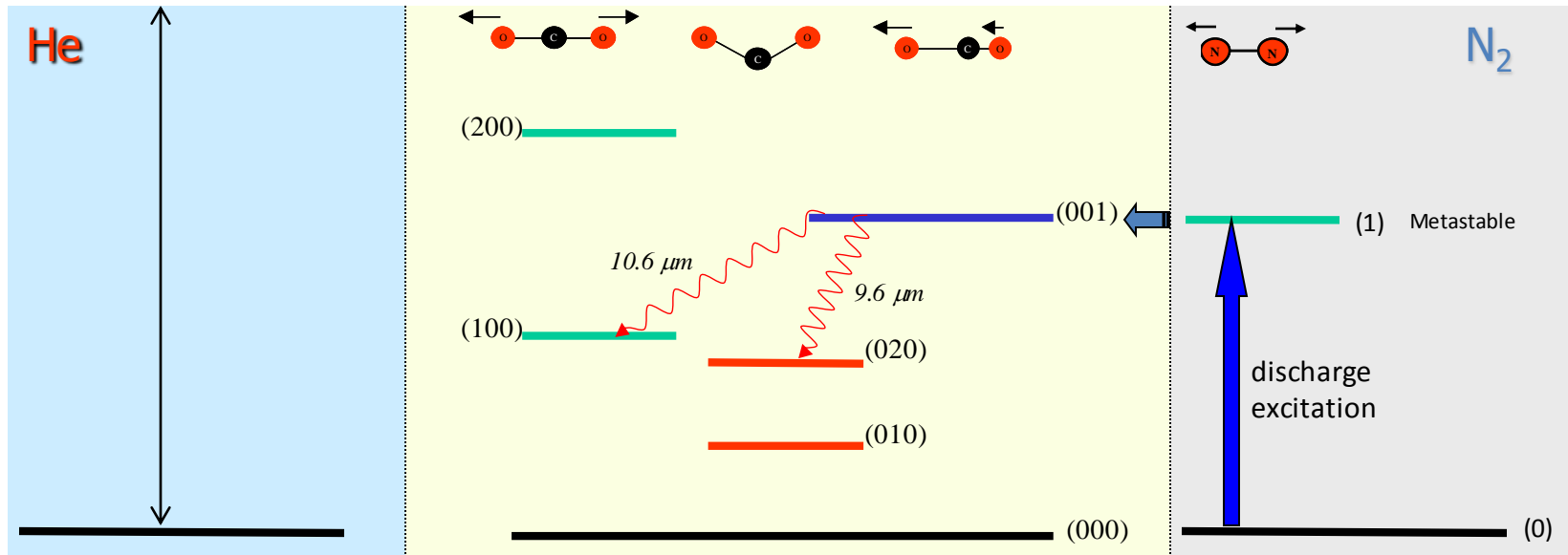


# CO<sub>2</sub> Laser Transitions



Tuning:



Effect of Gas Mixtures:  $\text{CO}_2 + \text{N}_2 + \text{He}$ 

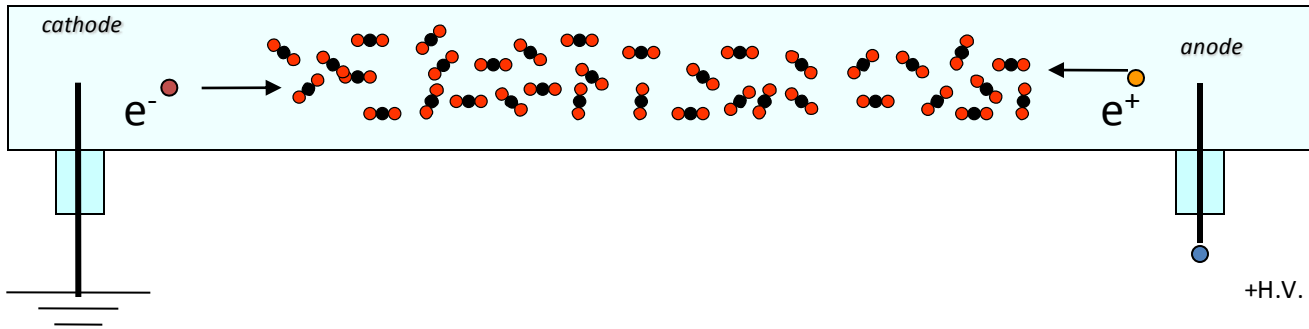
- Nitrogen helps populating the upper laser level in a discharge
- Helium helps to depopulate the lower laser level by collisions

Other possible additions to the gas mixture: CO, H<sub>2</sub>

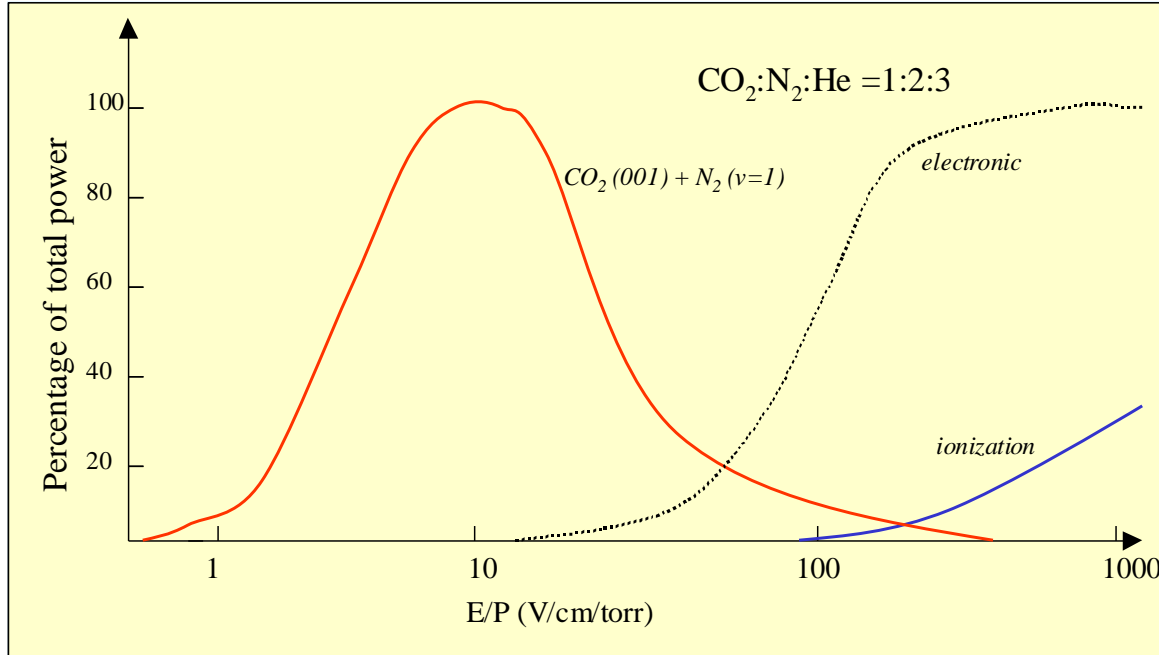
**Typical CO<sub>2</sub>:N<sub>2</sub>:He Gas Ratios Recommended by Laser Manufacturers**

<b>CO<sub>2</sub></b>	<b>N<sub>2</sub></b>	<b>He</b>	<b>Laser Power Rating W</b>
<b>1</b>	<b>3</b>	<b>17</b>	<b>20</b>
<b>1</b>	<b>1.5</b>	<b>9.3</b>	<b>50</b>
<b>1</b>	<b>1.5</b>	<b>9.3</b>	<b>100</b>
<b>1</b>	<b>1.35</b>	<b>12.5</b>	<b>275</b>
<b>1</b>	<b>8</b>	<b>23</b>	<b>375</b>
<b>1</b>	<b>6.7</b>	<b>30</b>	<b>525</b>
<b>1</b>	<b>2.3</b>	<b>17</b>	<b>1000</b>

## 11.3 Gas Discharge Phenomena



- Electrons emitted from cathode get accelerated by the electric field
- The energetic electrons excite the vibrational modes of the gas molecule via inelastic collisions



Example:

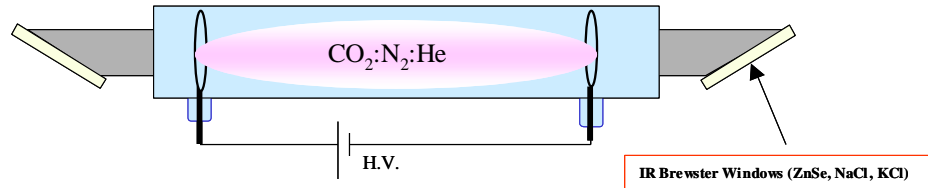
$L=1$  meter and  $P=25$  torr

Need  $V=25$  kV for optimum operation

## 11.4 Specific Types of CO<sub>2</sub> Lasers

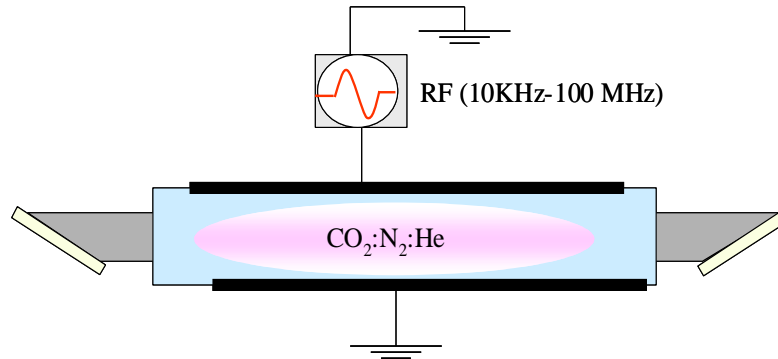
### High Power CW Operation

#### DC-Discharge



- Longitudinal discharge (High Voltage: 10-100 kV)
- Pressure: 10-100 torr
- Multistage discharge tubes can be used to produce kilowatts of output power

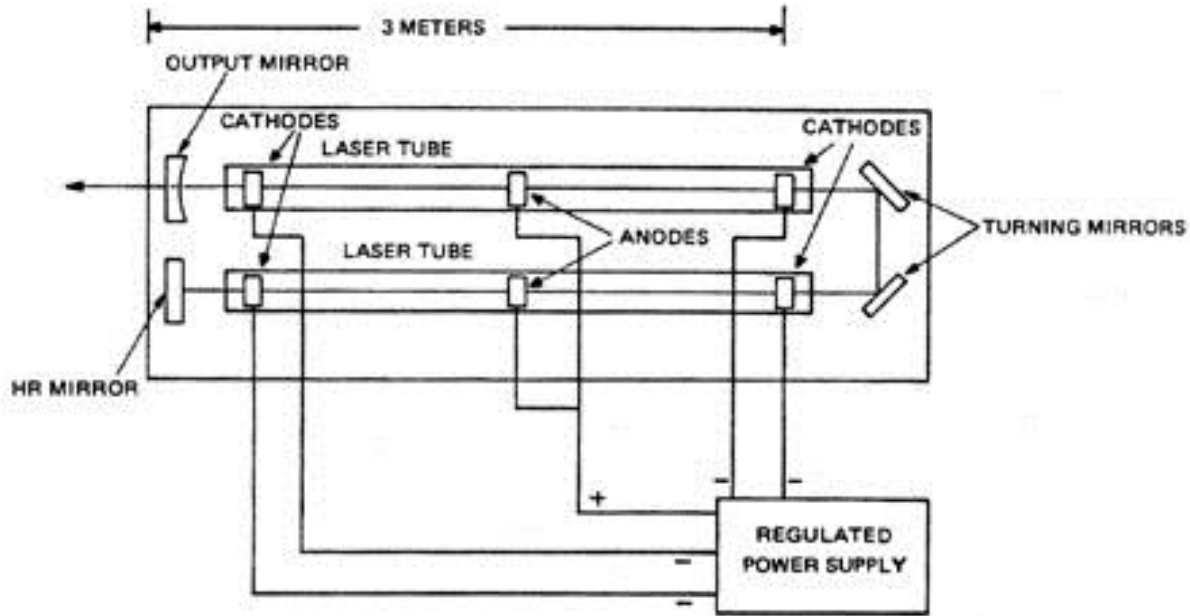
#### RF-Discharge



- In practice waveguides are used.
- High discharge stability, high pulsing frequency (up to 100 kHz)
- Expensive RF generator and requires EMI shielding

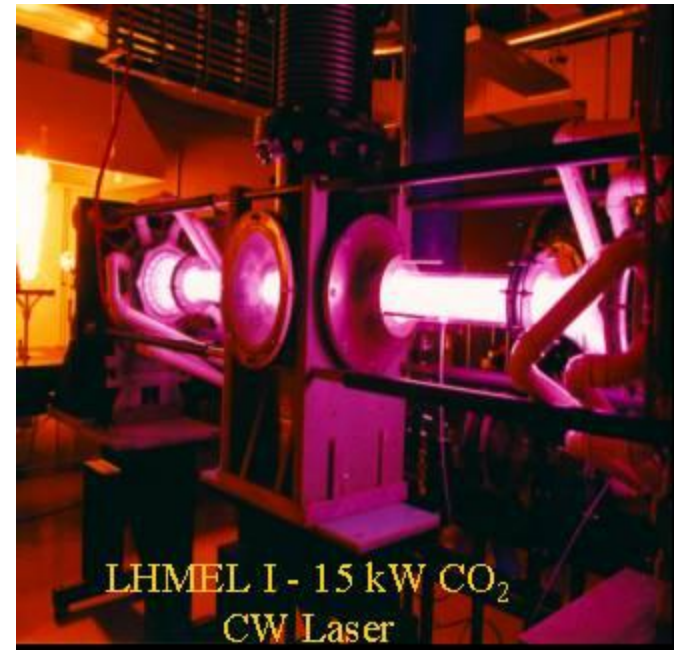
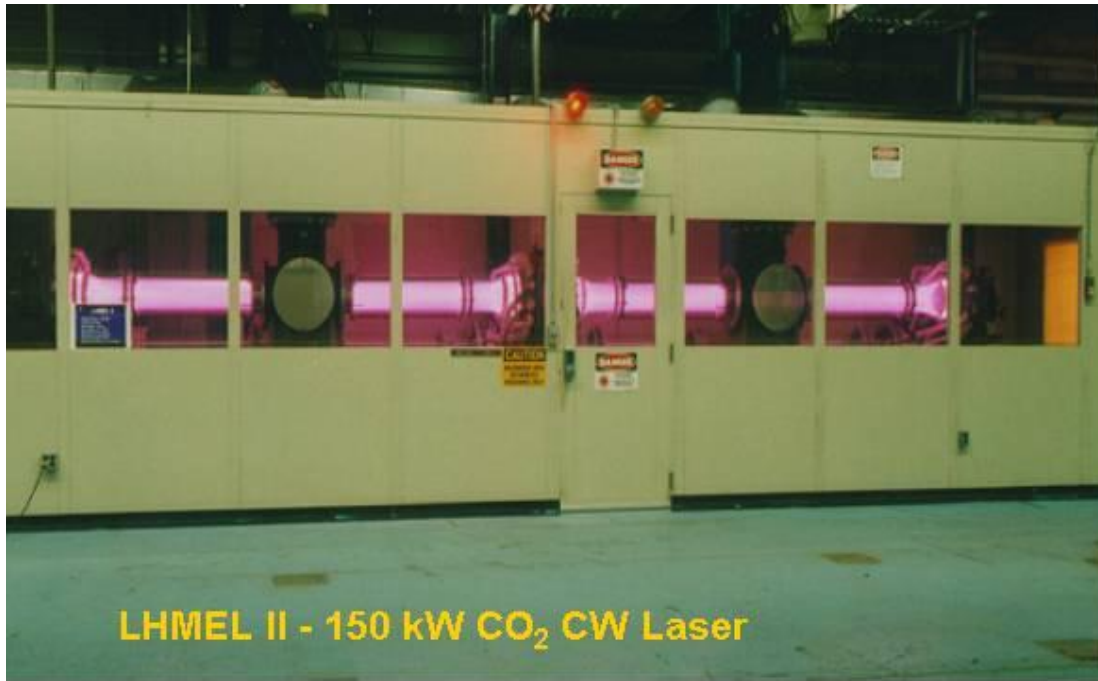
0.2 W/cm in a waveguide laser

# Example: A 250 W CW CO<sub>2</sub> Laser

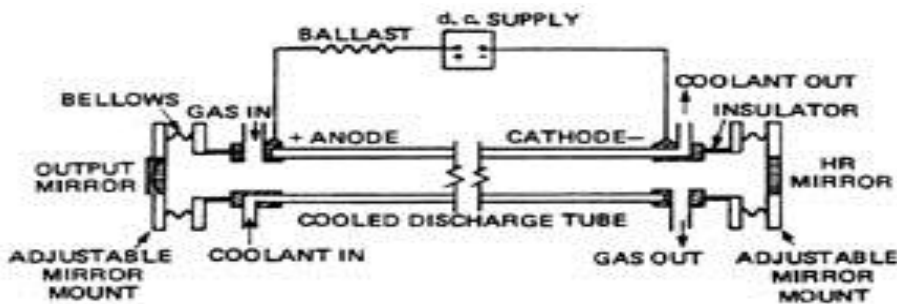


## Operating Parameters of Commercial Class I CO<sub>2</sub> Lasers.

Active Length meters	Output Power watts	Gas Mixture CO <sub>2</sub> :N <sub>2</sub> :He	Gas Flow Rate liters/min	Power/ Length W/m	Water Flow Rate liters/min
1	50	1:1.5:9.3	1.15	50	2
2	100	1:1.5:9.3	1.15	50	2
5	275	2:1.35:9.3	4.01	55	10
6	375	1:8:23	4.26	62.5	10
9	525	1:6.7:30	4.23	58.3	10
18	1000	1:2.35:17	14.35	55.6	15



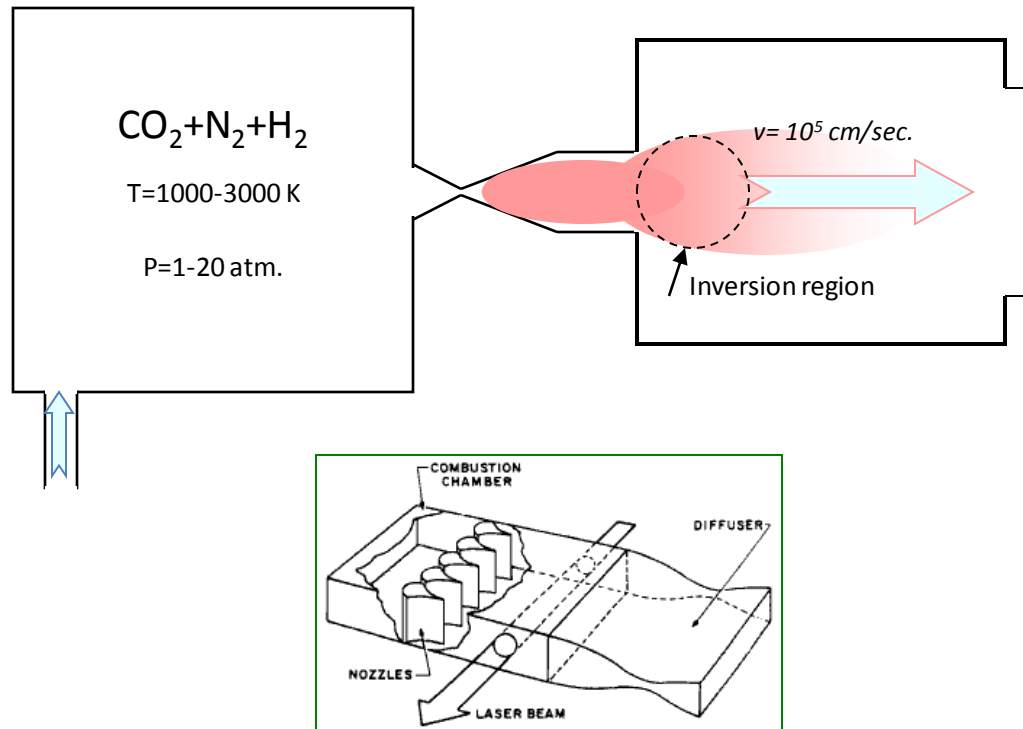
Electric Discharge Coaxial Laser (EDCL)



## Gas-Dynamic Lasers

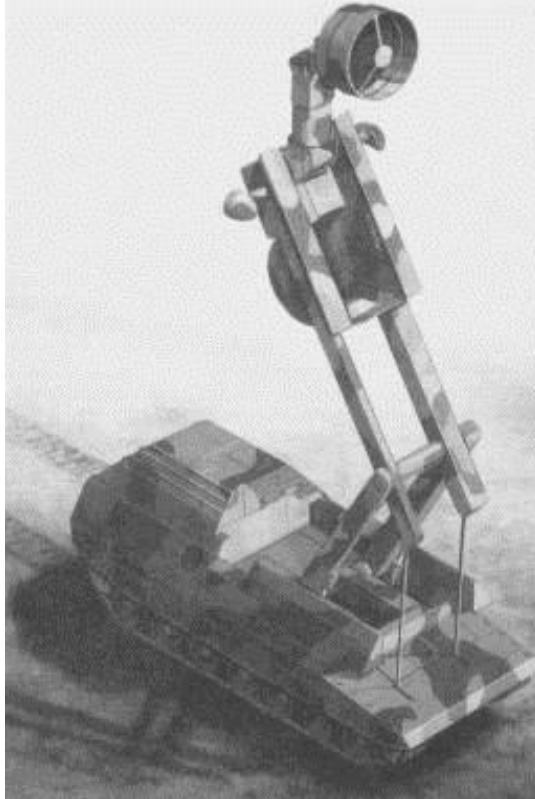
Basov & Oraevskii (1963)

**Principle:** Population inversion by rapid expansion (supersonic flow) of a super-heated gas



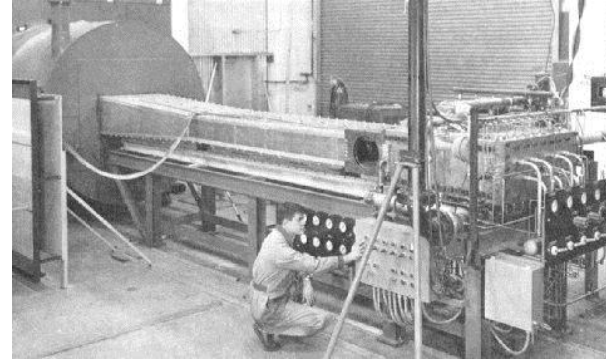
- cw powers up to 1 MW have been obtained from gas-dynamic  $\text{CO}_2$  lasers !!

## Gas-Dynamic Lasers

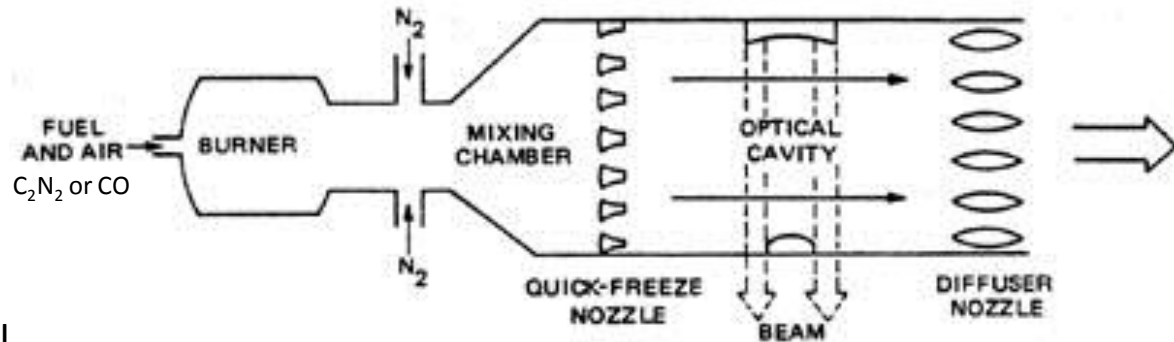


HELEX

High Energy Laser Experimental  
Germany, 1970's

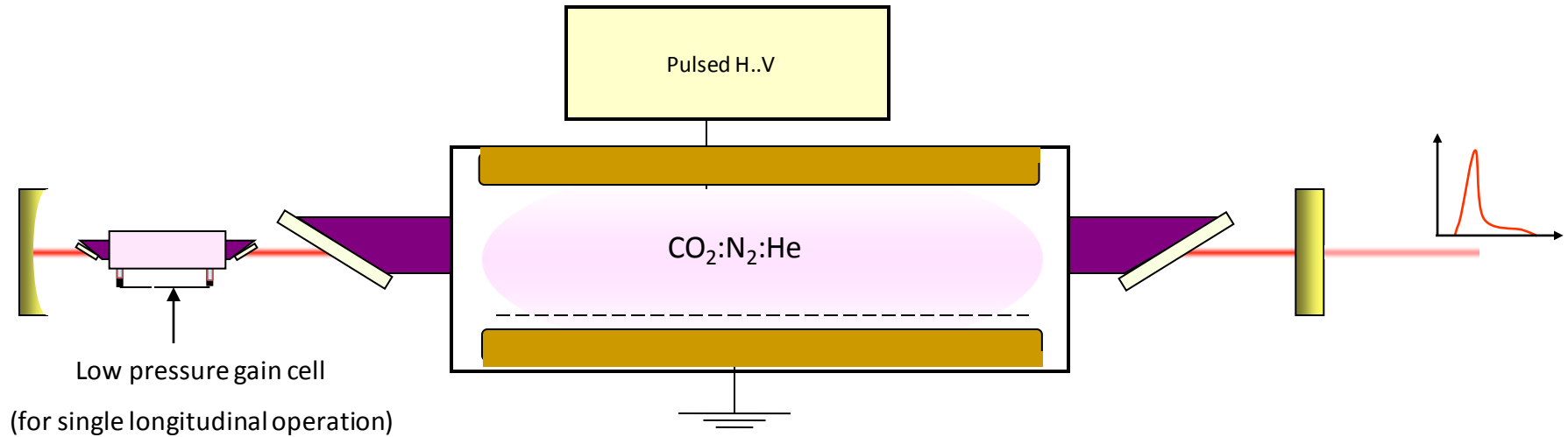


Large scale 135 Kilowatt gasdynamic laser at Avco Everett Research Lab.



## • Pulsed CO<sub>2</sub> Lasers

**Most Common: Transversely Excited Atmospheric (TEA) CO<sub>2</sub> Lasers**



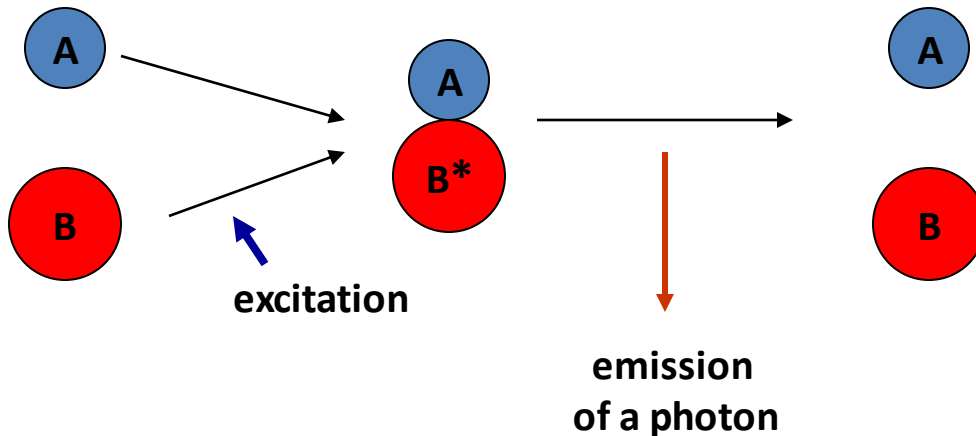
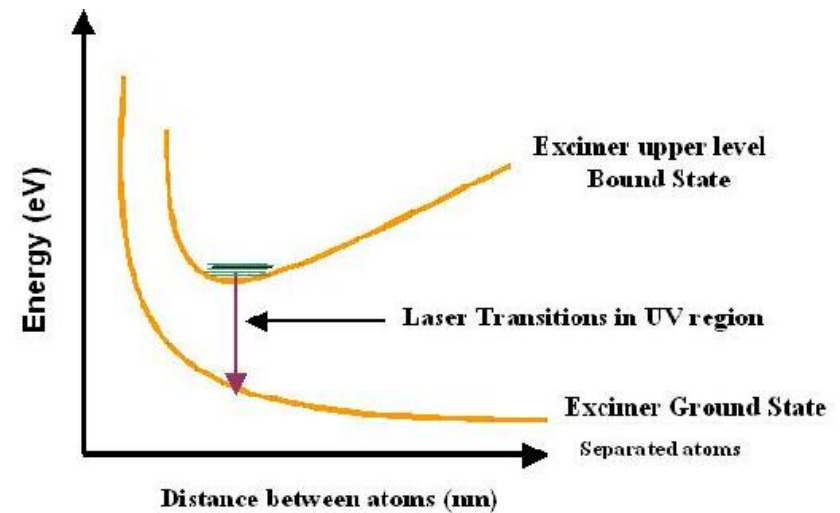
- Flowing or sealed systems
- Pulsewidths from 50 ns to 300 ns
- Repetition rates: 1 Hz. to 1 kHz.
- Pulse energy: 50 mJ to 10 J (amplified)

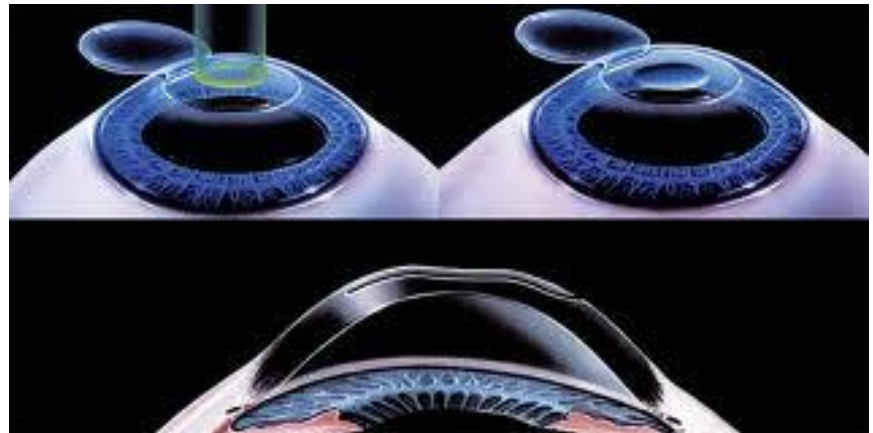
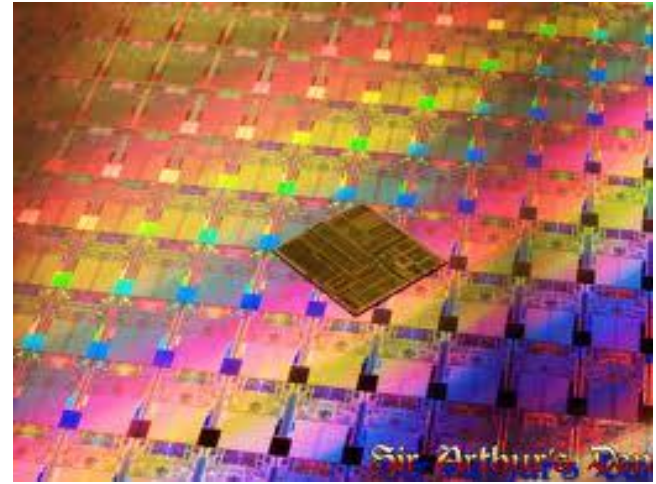
# Excimer Lasers: applications in lithography and eye surgery

With phenomenal advances made in equipment technology in the last two decades, and today microelectronic devices fabricated using excimer laser lithography totaling **\$400 billion** in annual production, it is the semiconductor industry view that excimer laser lithography has been a **crucial factor in the continued advance of Moore's law**, enabling minimum features sizes in chip manufacturing to shrink from 0.5 micrometer in 1990 to **22 nanometers in 2012**. This trend is expected to continue into this decade for even denser chips, with minimum features approaching 10 nanometers. From an even broader scientific and technological perspective, since the invention of the laser in 1960, the **development of excimer laser lithography has been highlighted as one of the major milestones in the 50-year history of the laser**.

molecules exist only in the excited state

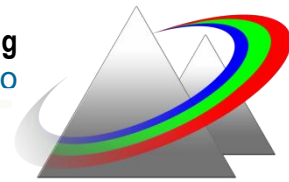
XeCl	308 nm
KrF	248 nm
ArF	193 nm
F <sub>2</sub>	156 nm







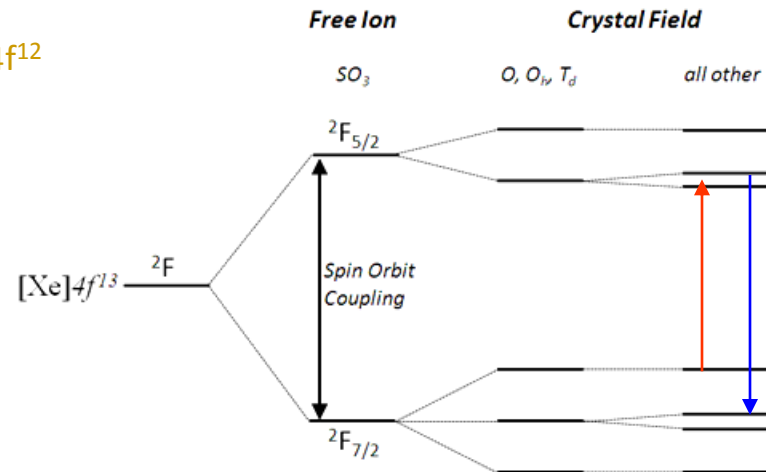
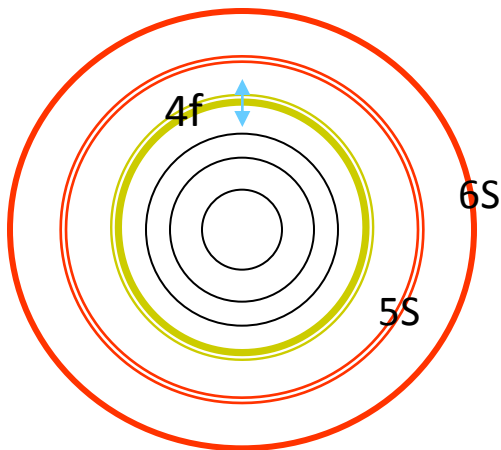
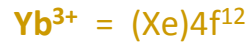
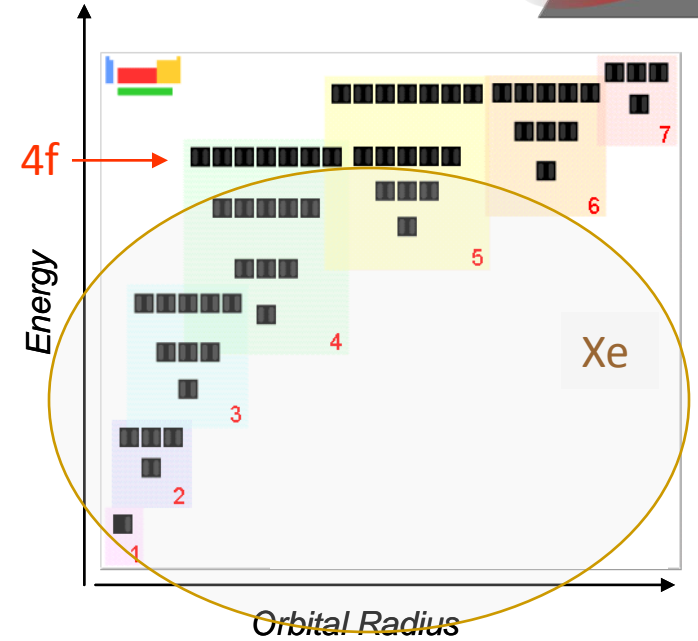
# The 4f-4f transitions in Rare-Earths Ions:



1A 1																	8A 18
1 H Hydrogen 1.00794																	2 He Helium 4.00260
3 Li Lithium 6.941	4 Be Beryllium 9.01218											5 B Boron 10.811	6 C Carbon 12.011	7 N Nitrogen 14.0067	8 O Oxygen 15.9994	9 F Fluorine 18.998403	10 Ne Neon 20.1797
11 Na Sodium 22.98977	12 Mg Magnesium 24.305	3B 3	4B 4	5B 5	6B 6	7B 7	8B 8 9 10		1B 11	2B 12	13 Al Aluminum 26.98154	14 Si Silicon 28.0855	15 P Phosphorus 30.97376	16 S Sulfur 32.065	17 Cl Chlorine 35.4527	18 Ar Argon 39.948	
19 K Potassium 39.0983	20 Ca Calcium 40.078	21 Sc Scandium 44.9559	22 Ti Titanium 47.88	23 V Vanadium 50.9415	24 Cr Chromium 51.9961	25 Mn Manganese 54.9380	26 Fe Iron 55.847	27 Co Cobalt 58.9332	28 Ni Nickel 58.6934	29 Cu Copper 63.546	30 Zn Zinc 65.39	31 Ga Gallium 69.723	32 Ge Germanium 72.61	33 As Arsenic 74.9216	34 Se Selenium 78.96	35 Br Bromine 79.904	36 Kr Krypton 83.80
37 Rb Rubidium 85.4678	38 Sr Strontium 87.62	39 Y Yttrium 88.9059	40 Zr Zirconium 91.224	41 Nb Niobium 92.9064	42 Mo Molybdenum 95.94	43 Tc Technetium (98)	44 Ru Ruthenium 101.07	45 Rh Rhodium 102.9055	46 Pd Palladium 106.42	47 Ag Silver 107.8682	48 Cd Cadmium 112.411	49 In Indium 114.82	50 Sn Tin 118.710	51 Sb Antimony 121.757	52 Te Tellurium 127.603	53 I Iodine 126.9045	54 Xe Xenon 131.29
55 Cs Cesium 132.9054	56 Ba Barium 137.327	*57 La Lanthanum 138.9055	72 Hf Hafnium 178.49	73 Ta Tantalum 180.9479	74 W Tungsten 183.85	75 Re Rhenium 186.207	76 Os Osmium 190.2	77 Ir Iridium 192.22	78 Pt Platinum 195.08	79 Au Gold 196.9665	80 Hg Mercury 200.59	81 Tl Thallium 204.3833	82 Pb Lead 207.2	83 Bi Bismuth 208.9804	84 Po Polonium (209)	85 At Astatine (210)	86 Rn Radon (222)
87 Fr Francium (223)	88 Ra Radium (226.0254)	†89 Ac Actinium (227.0278)	104 Rf Rutherfordium (261)	105 Db Dubnium (262)	106 Sg Seaborgium (263)	107 Bh Bohrium (262)	108 Hs Hassium (265)	109 Mt Meitnerium (268)	110	111	112						

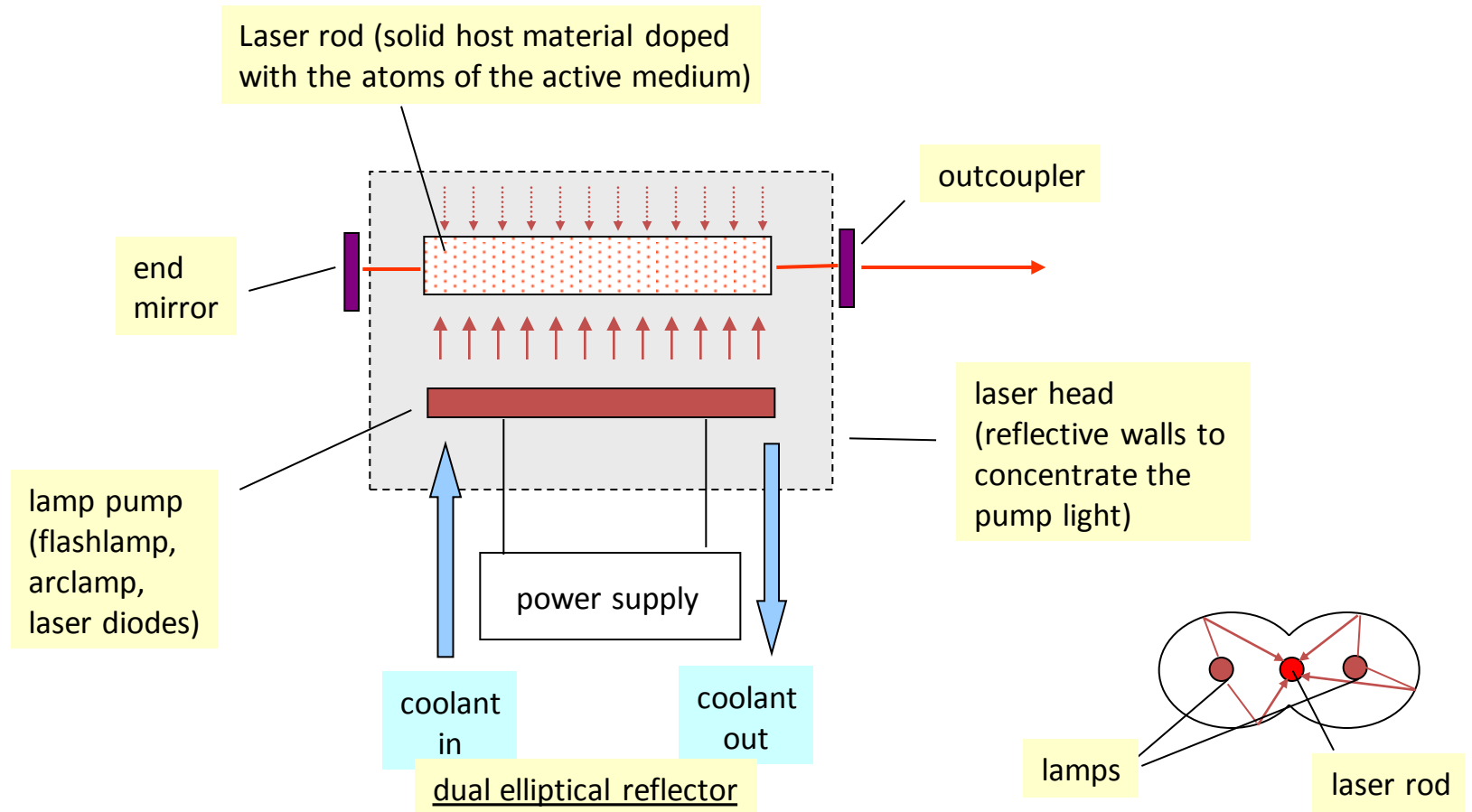
*Lanthanide Series	58 Ce Cerium 140.115	59 Pr Praseodymium 140.9077	60 Nd Neodymium 144.24	61 Pm Promethium (145)	62 Sm Samarium 150.36	63 Eu Europium 151.965	64 Gd Gadolinium 157.25	65 Tb Terbium 158.9254	66 Dy Dysprosium 162.50	67 Ho Holmium 164.9303	68 Er Erbium 167.26	69 Tm Thulium 168.9342	70 Yb Ytterbium 173.054	71 Lu Lutetium 174.967
† Actinide Series	90 Th Thorium 232.0381	91 Pa Protactinium 231.0369	92 U Uranium 238.0289	93 Np Neptunium 237.048	94 Pu Plutonium (244)	95 Am Americium (243)	96 Cm Curium (247)	97 Bk Berkelium (247)	98 Cf Californium (251)	99 Es Einsteinium (252)	100 Fm Fermium (257)	101 Md Mendelevium (258)	102 No Nobelium (259)	103 Lr Lawrencium (260)

Central Washington University © 1998

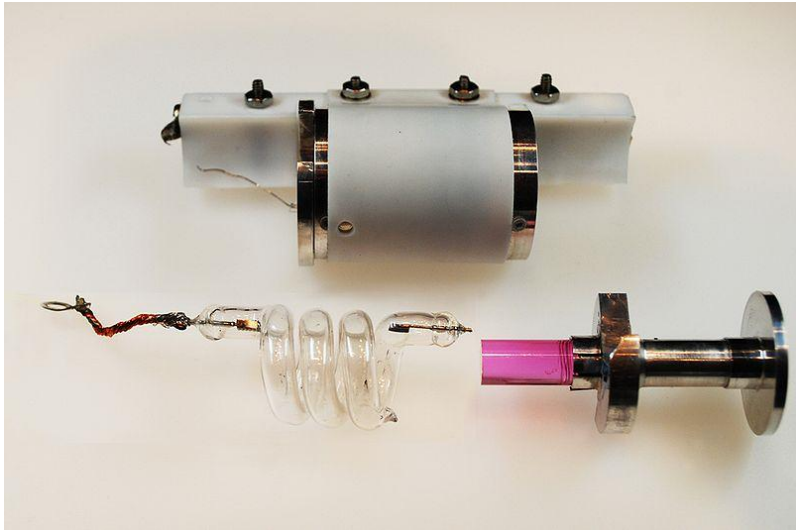
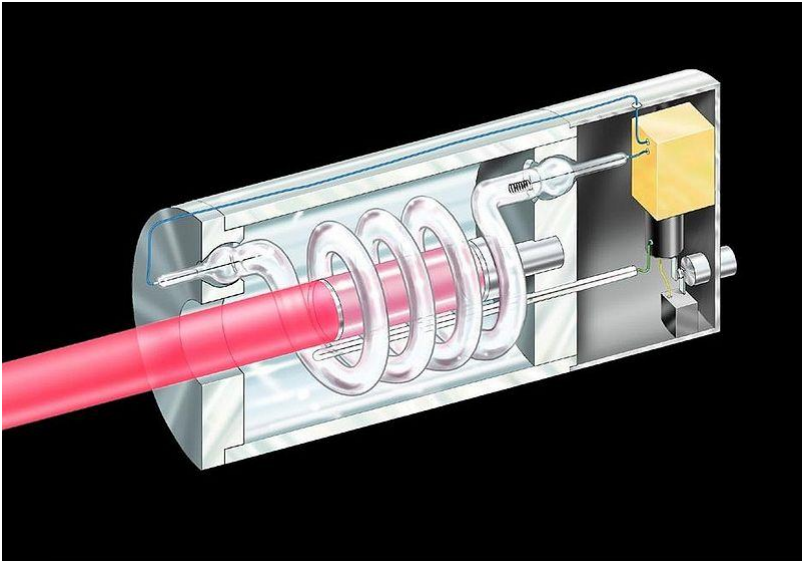


		He-Ne	Nd:YAG	Ti:Al <sub>2</sub> O <sub>3</sub>
	$\lambda$	633 nm	1064 nm	700 - 1000 nm
SSL: much smaller cross sections	$\sigma$	$3 \times 10^{-13} \text{ cm}^{-2}$	$4 \times 10^{-19} \text{ cm}^{-2}$	$4 \times 10^{-19} \text{ cm}^{-2}$
SSL: much longer lifetimes	$\tau_2 / \tau_1$	60 ns / 10 ns	250 $\mu\text{s}$ / $\sim 30$ ns	3.2 $\mu\text{s}$ / fast
SSL: much higher saturation intens.	$I_{\text{sat}}$	2 W/cm <sup>2</sup>	2 kW/cm <sup>2</sup>	200 kW/cm <sup>2</sup>
SSL: much smaller quantum defect	$\frac{E_{\text{laser}}}{E_{\text{pump}}}$	$\frac{2 \text{ eV}}{20 \text{ eV}}$	$\frac{1.2 \text{ eV}}{1.5 \text{ eV}}$	$\frac{1.6 \text{ eV}}{2.3 \text{ eV}}$
SSL: much(!) wider gain spectra	$\Delta\omega$	$2\pi \times 1.5 \text{ GHz}$	$2\pi \times 200 \text{ GHz}$	$2\pi \times 100 \text{ THz}$
SSL: atom lifetime $\gg$ cavity lifetime	$\tau_c$	200 ns	5 – 100 ns	5 – 100 ns
§SSL: much higher number densities	$N$	1 torr $3 \times 10^{16} \text{ cm}^{-3}$	1 at.%, $1.4 \times 10^{20} \text{ cm}^{-3}$	0.5 wt.%, $1.7 \times 10^{20} \text{ cm}^{-3}$

## 10.2 Layout of a solid-state laser

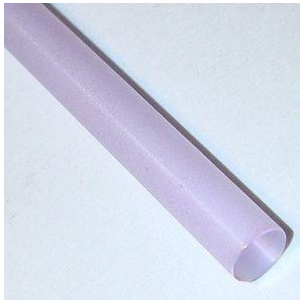


# Maiman's Ruby Laser



# Nd:YAG Laser

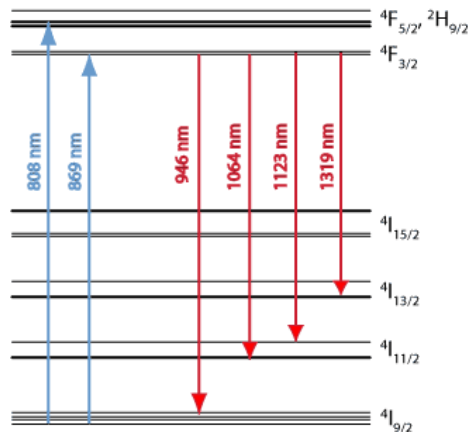
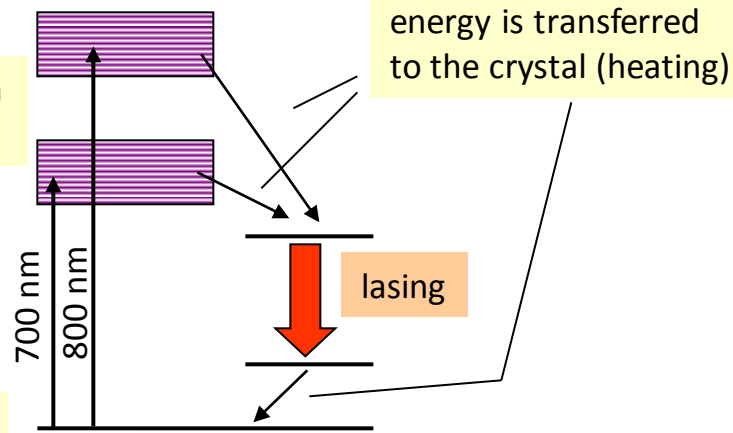
Nd:YVO<sub>4</sub>



The most common solid-state laser is based on Nd atoms as dopants.



## Energy diagram of Nd:



## Output (Nd:YAG)

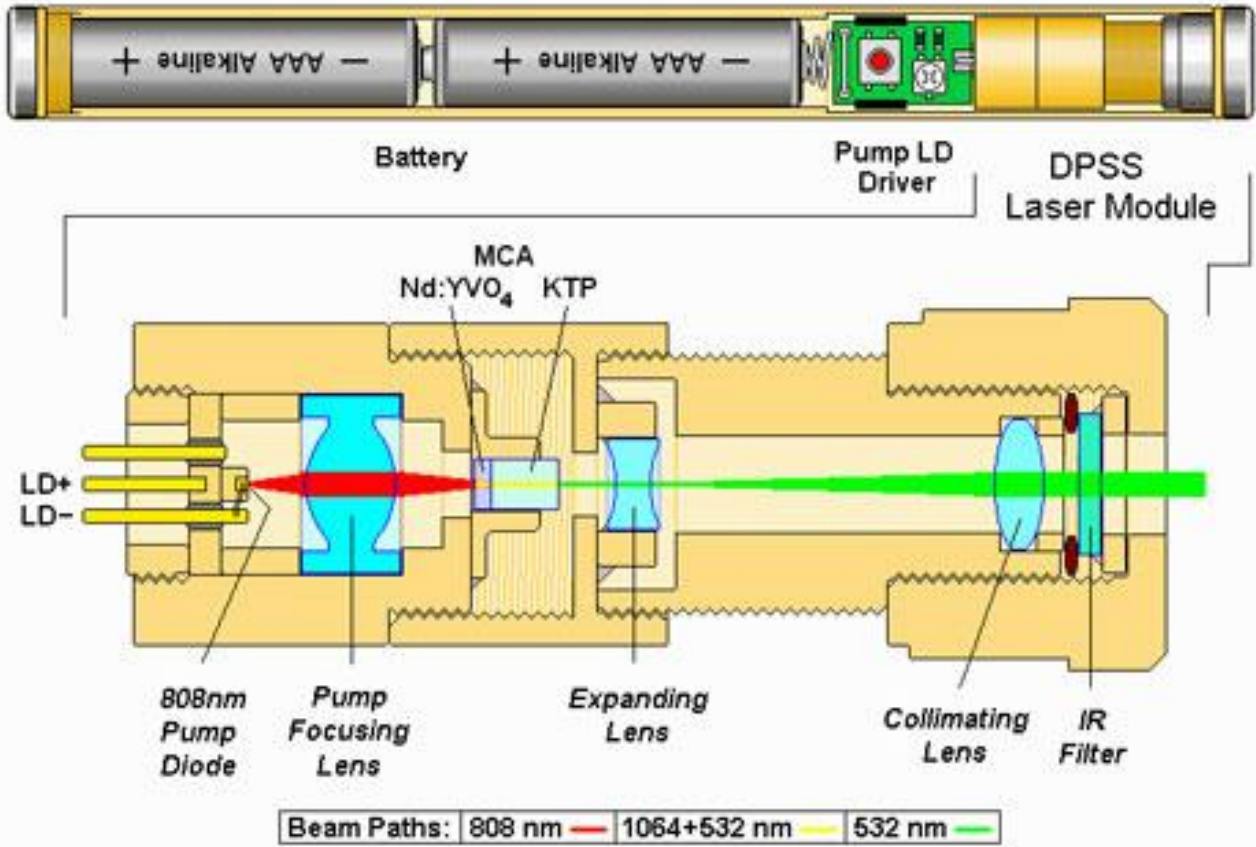
cw:  $\leq 1000$  W

pulsed: pulse energy  $\leq 1$  Joule

Q-switched - 10 ns pulse duration

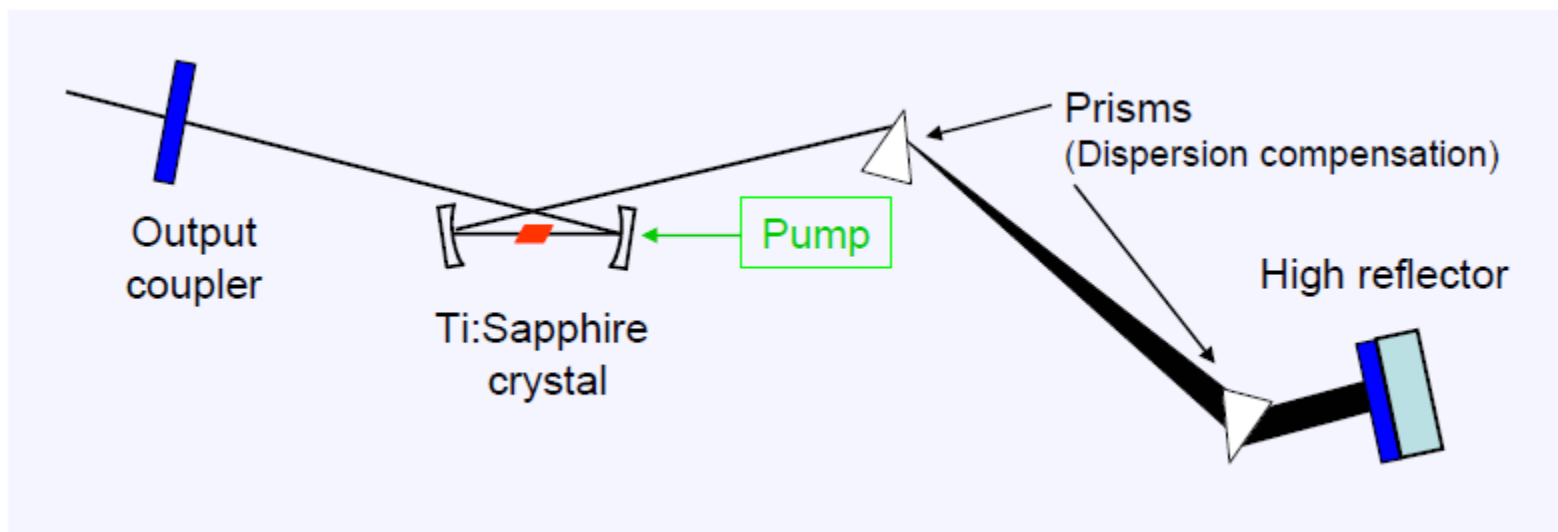
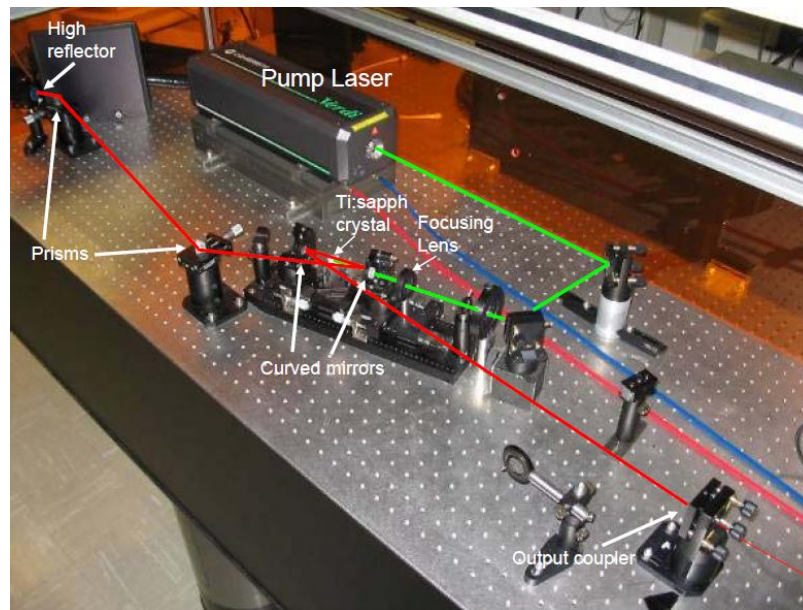
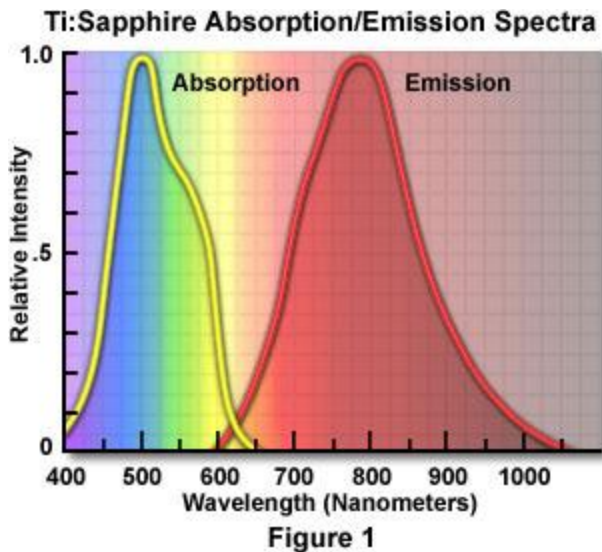
modelocked - 10-100 ps pulse duration

# Green Laser Pointer: a frequency doubled diode-pumped Nd:YVO<sub>4</sub> Laser!!



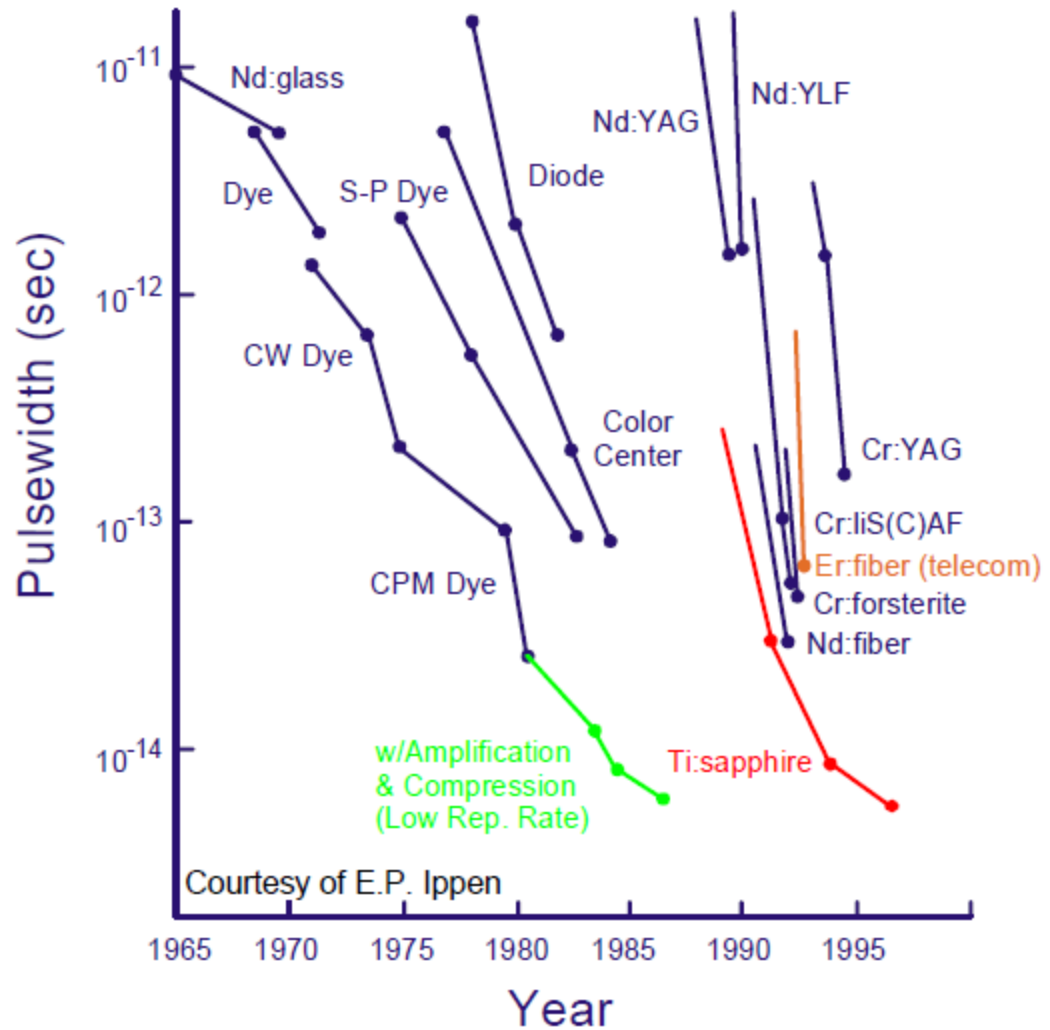
# Titanium doped sapphire (Ti:Al<sub>2</sub>O<sub>3</sub>) laser

The jewel of ultrafast lasers!!

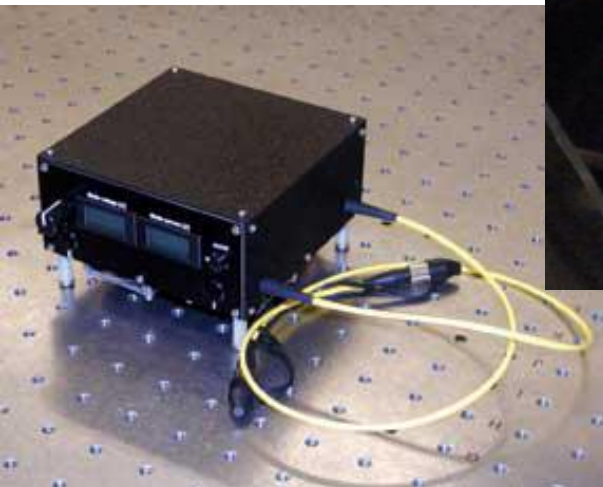
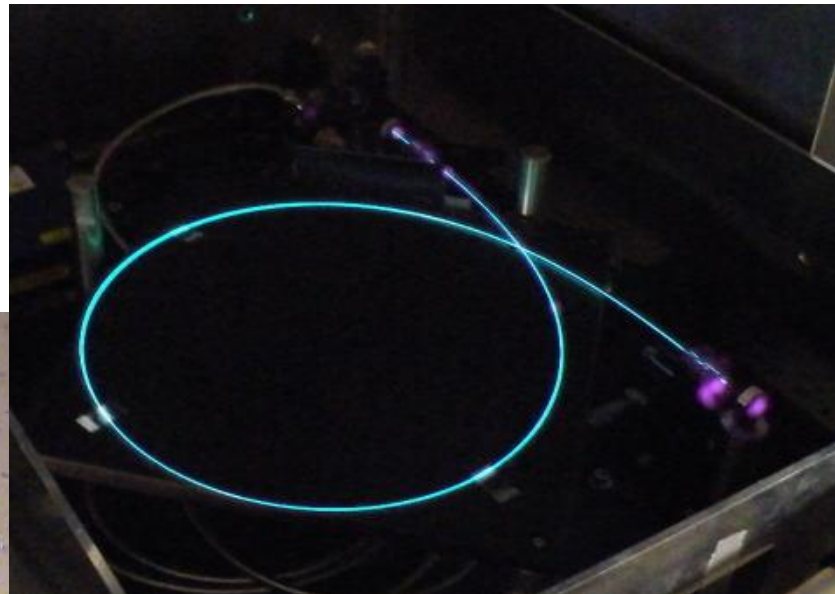
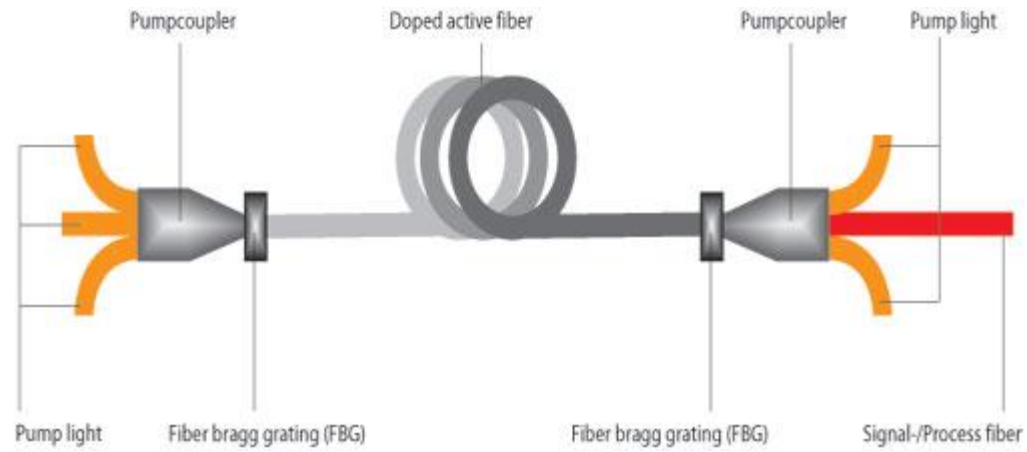


# Historical Progress in Ultrashort Pulses

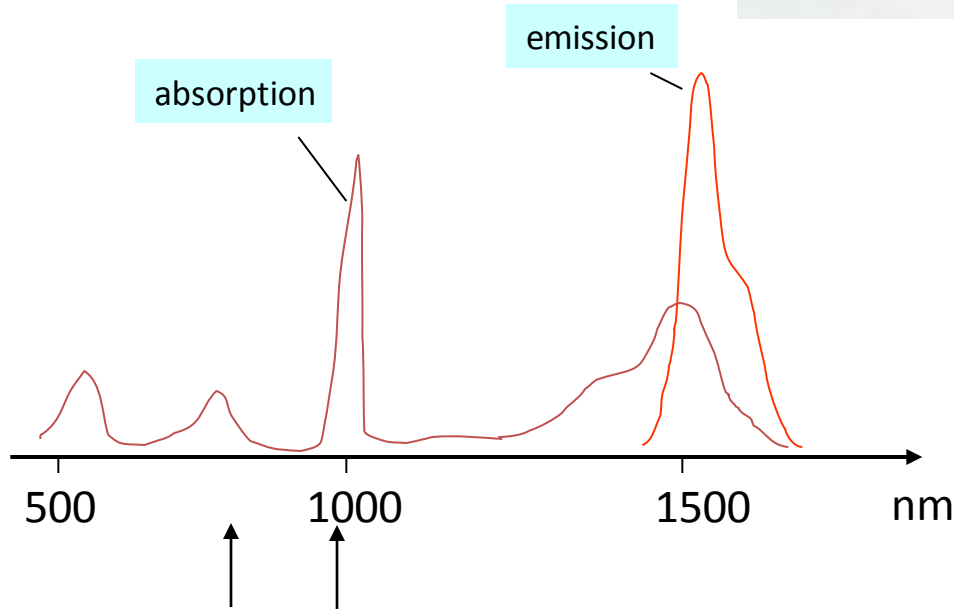
## ADVANCES IN SHORT PULSE GENERATION



# Fiber Lasers (e.g. rare-earth doped silica fiber)

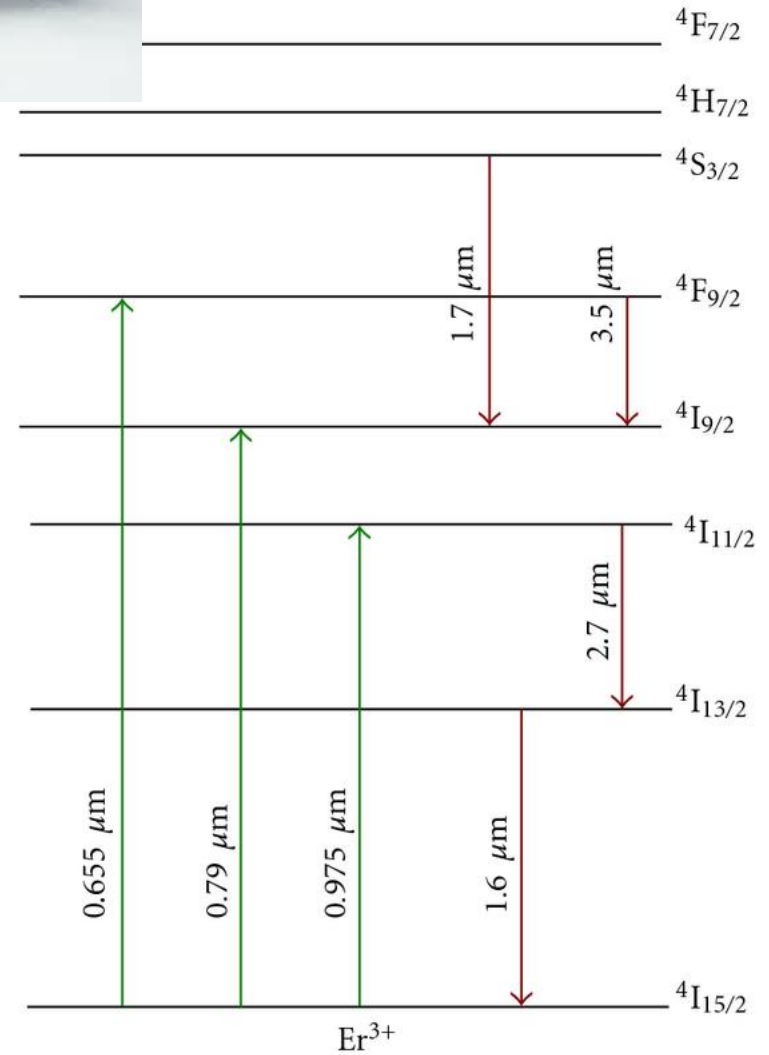


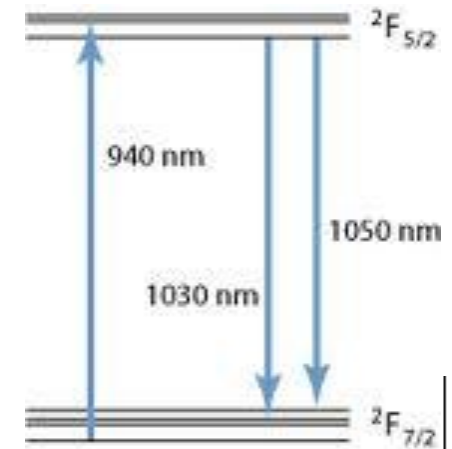
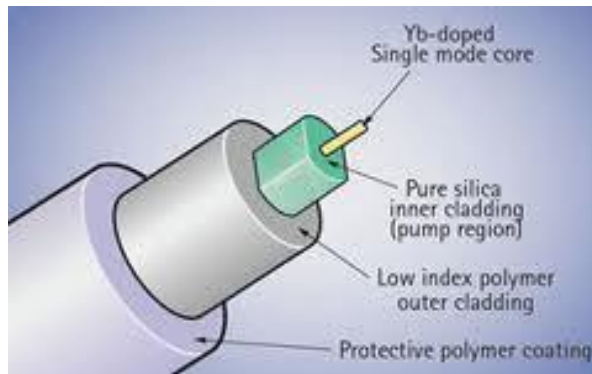
# erbium-doped glass fibers



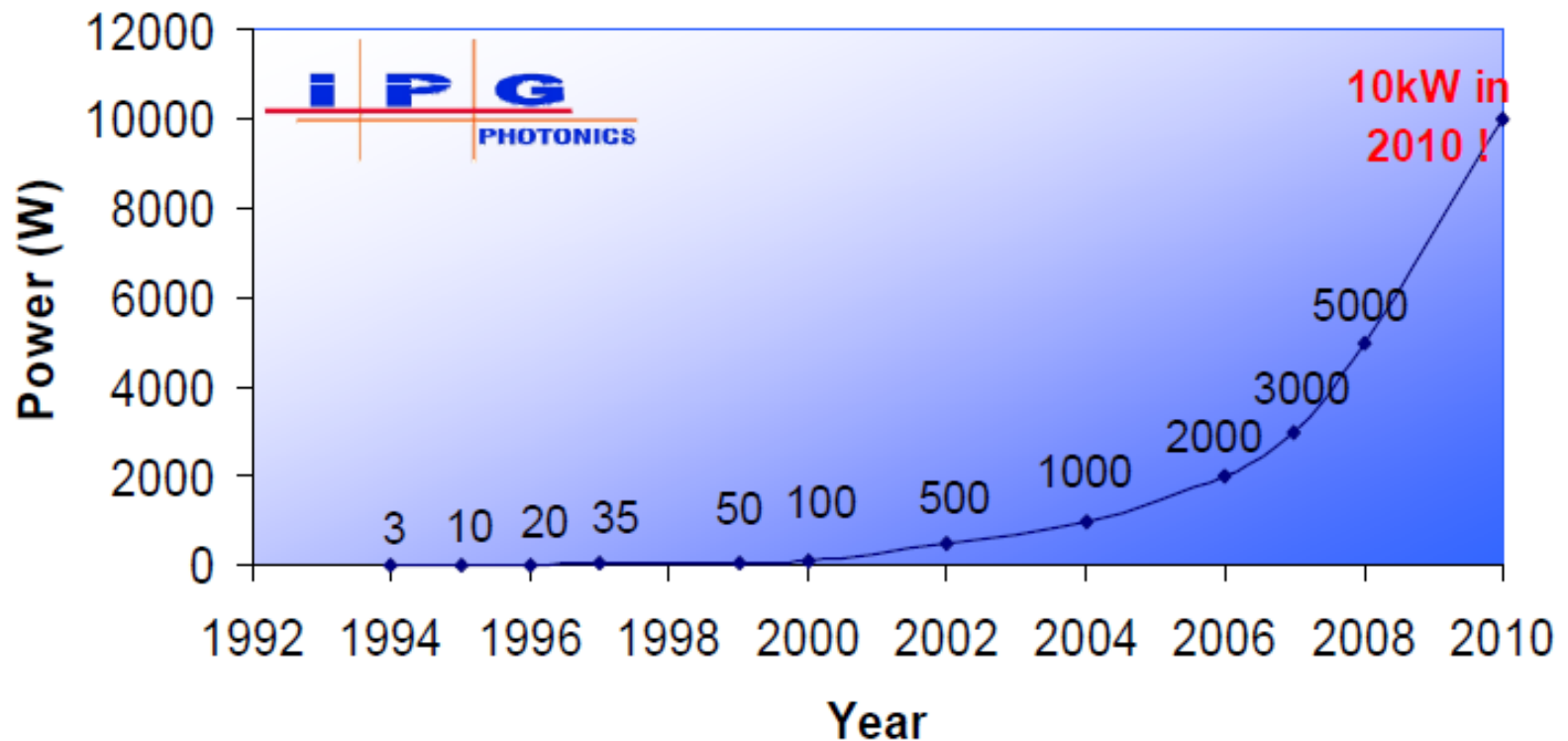
pumping with diode lasers is possible

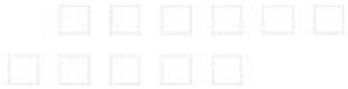
The wavelength of about 1550 nm is particularly interesting for applications in telecommunication.





## Growth of Yb:HPFL SM (near diffraction limited)





# IPG Fiber Lasers

IPG Fiber Lasers: The technology



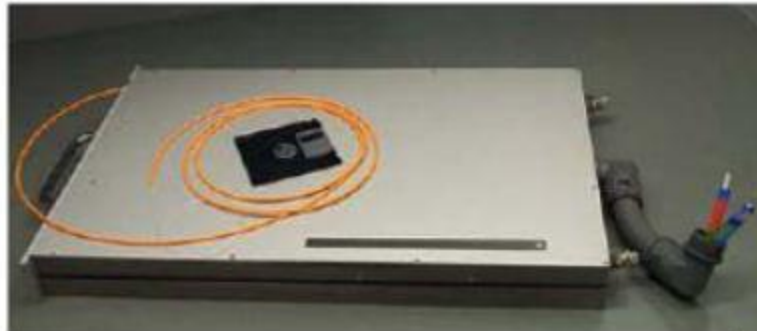
A single module can supply:

- 250, 400, 800, 1000+ W of laser power
- Wavelength of 1070nm (NIR)
- One 7 or 15  $\mu\text{m}$  fiber core
- 0.34-0.41mm\*mrad beam divergence

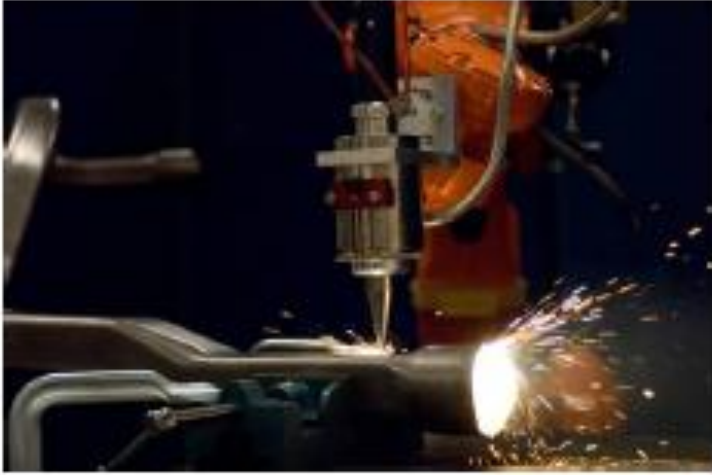
T x H x D = 60 x 33 x 4.7 cm

Efficiency (DC) > 35%

Building blocks (modules) for HPFLs

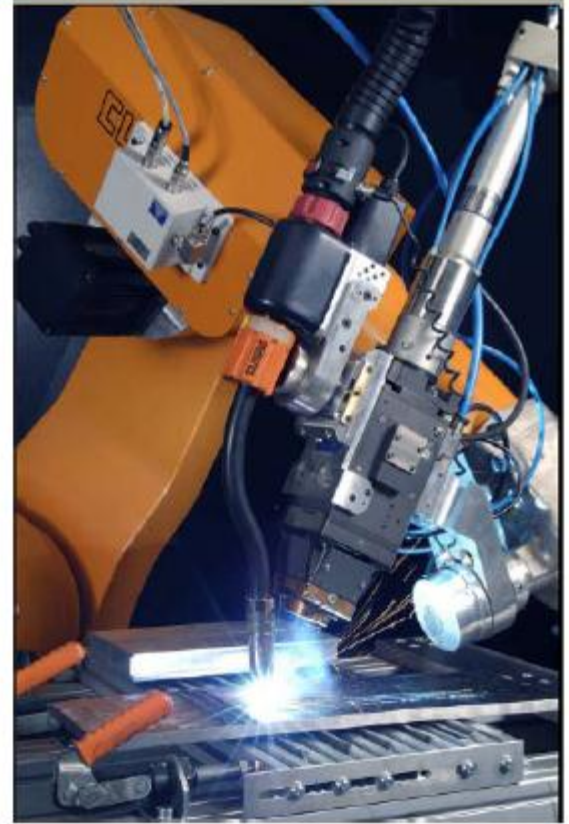


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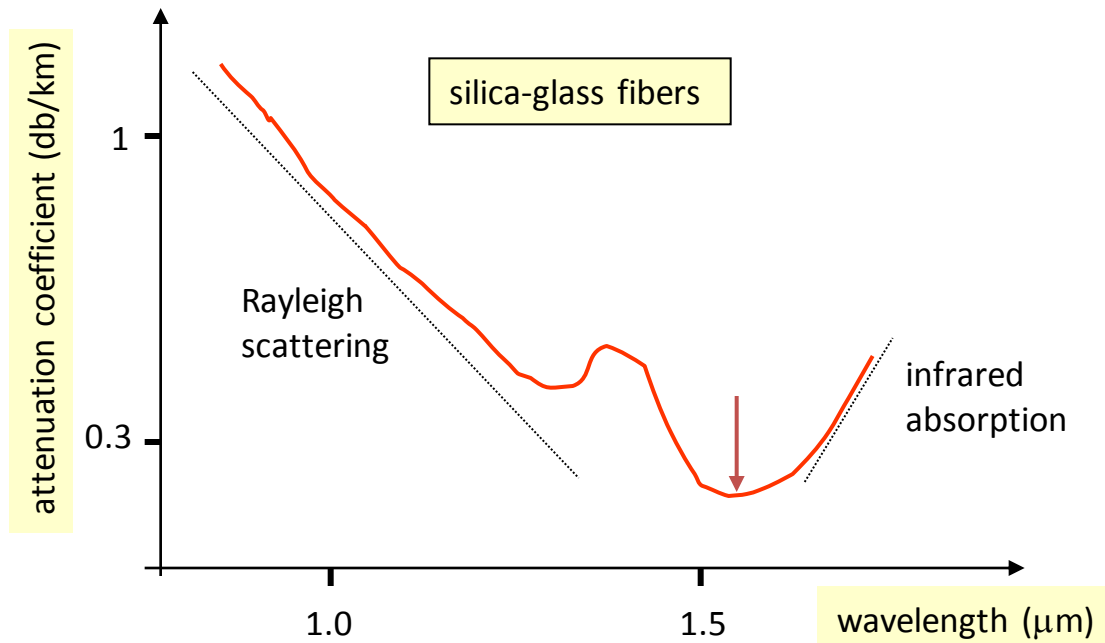


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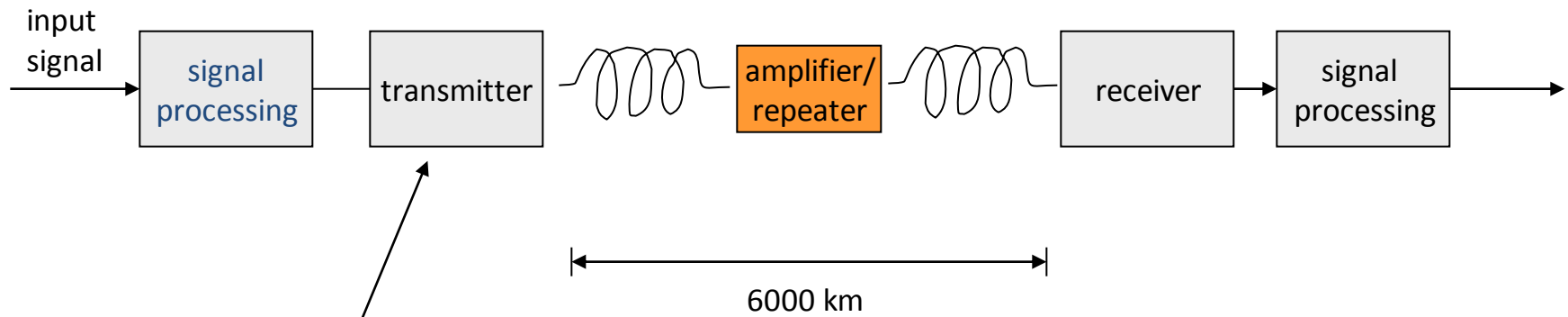
## 11.3 Fiber-optic Communications

Why?

The carrier frequency of light ( $\sim 10^{14}$  Hz) and subsequently the transmitted bandwidth is much larger than what can be achieved by electronics.



Fiber transmission line



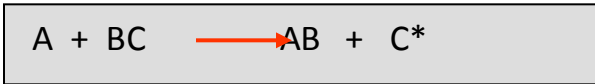
InGaAsP  
diode laser

- transatlantic US - UK
- 560 Mb/s per fiber pair
- 80000 simultaneous voice channels
- repeaters 100 km apart

# 12. Chemical Lasers

## 12.1 Introduction

- population inversion is produced by a chemical reaction



- electrical power supply is not needed
- airborne lasers
- first chemical laser: 1964



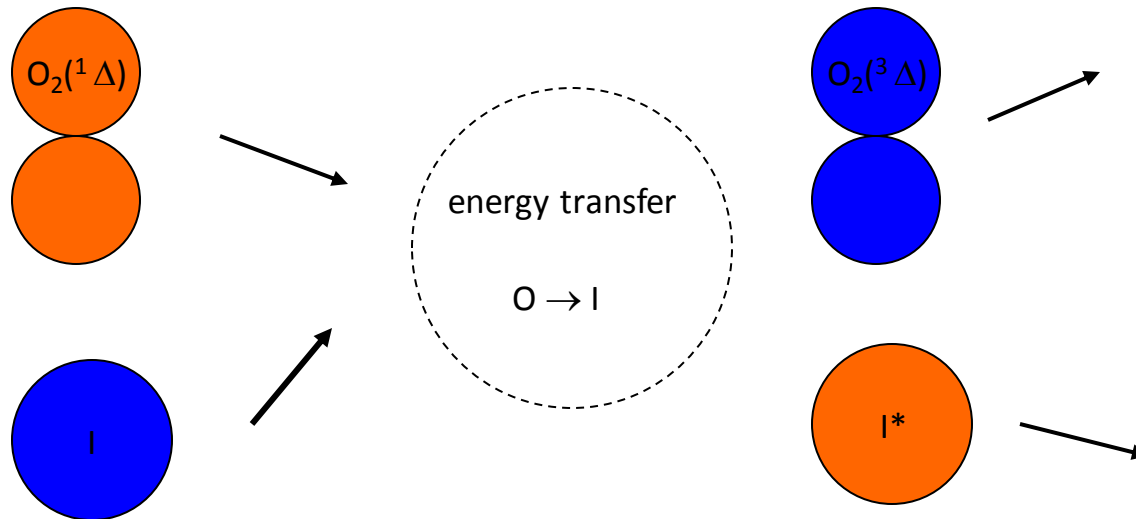
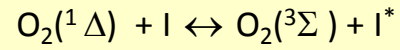
### Examples:

reaction	active medium	wavelength
$F + D_2 \rightarrow DF^* + D$	DF	3.5 - 4.1 $\mu\text{m}$
$Cl + HI \rightarrow HCl^* + I$	HCl	3.5 - 4.1 $\mu\text{m}$
$H + Br_2 \rightarrow HBr^* + Br$	HBr	4.0 - 4.7 $\mu\text{m}$
$F + H_2 \rightarrow HF^* + H$	HF	3.5 - 4.1 $\mu\text{m}$
$I + O_2^* \rightarrow I^* + O_2$	I	1.31 $\mu\text{m}$

- exothermic
- generation rate must be large enough to overcome spontaneous emission and collisional relaxation

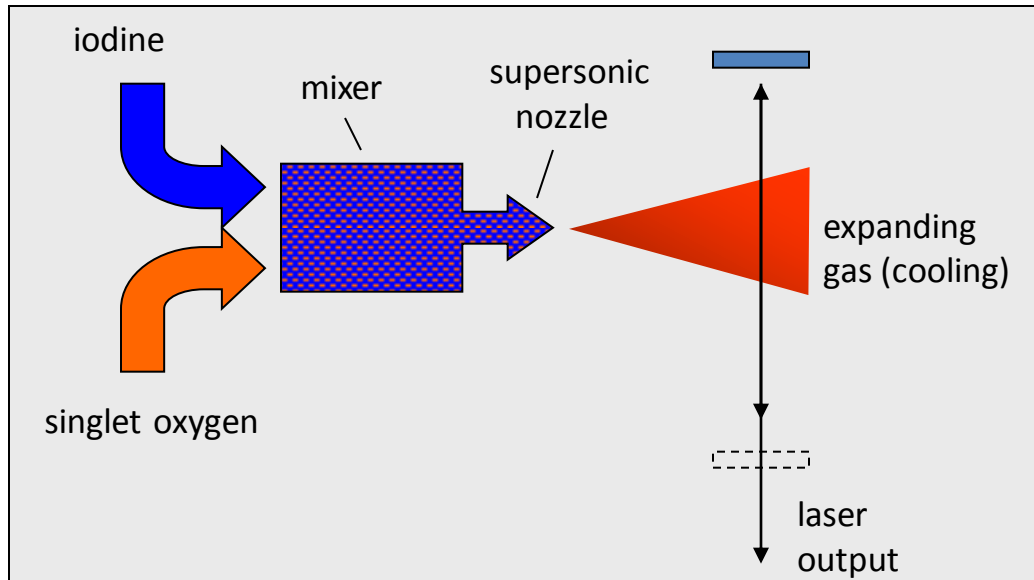
## 12.2 The chemical oxygen-iodine laser

chemical reaction:



steps:

1. generation of singlet oxygen  $\text{Cl}_2 + \text{H}_2\text{O}_2 + 2\text{NaOH} \rightarrow \text{O}_2(^1\Delta) + 2\text{H}_2\text{O} + 2\text{NaCl}$
2. production of excited iodine  $\text{O}_2(^1\Delta) + \text{I} \leftrightarrow \text{O}_2(^3\Sigma) + \text{I}^*$
3. lasing of excited iodine

schematic diagram of a chemical iodine laserparameters

- MW output power
- wavelength 1.315 micron
- pulsed and cw

atmospheric absorption

## 1 km propagation in atmosphere

